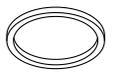
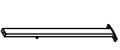


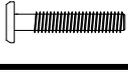
ASSEMBLY INSTRUCTIONS

ITEM NO : B1-801-24W

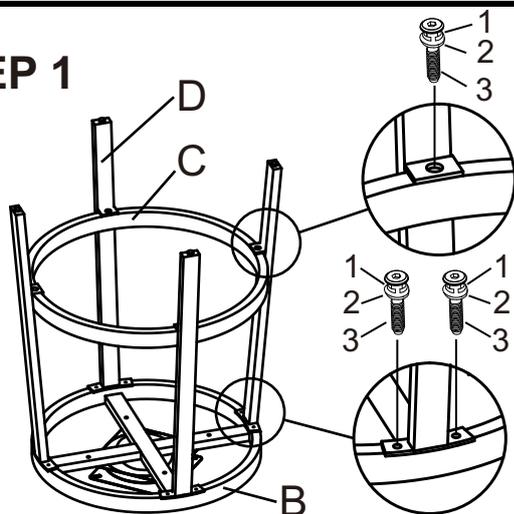
Don't tighten any Bolts until all Bolts on a step have been started.

Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts, which may have come loose inside the carton during shipment. Identify and count all parts and compare with the **HARDWARE LIST** below.

NO.	PARTS LIST		PARTS NO.	Q'TY
A		Wooden Seat	B1801-24WP1	1
		Top Ring	B1801-24WP2	pre-assy
B		Swivel	B1801-24WP3	1
		Middle Ring	B1801-24WP4	pre-assy
C		Bottom Ring	B1801-24WP5	1
D		Legs	B1801-24WP6	4
E		Seat Back	B1801-24WP7	1

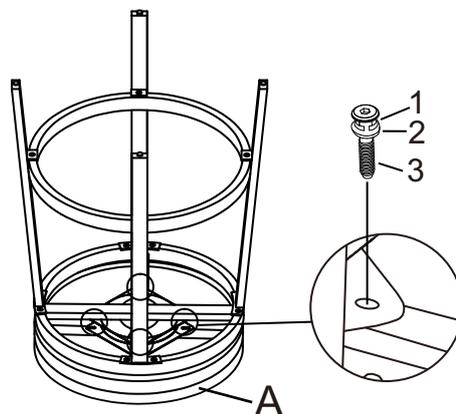
NO.	PARTS LIST		PARTS NO.	Q'TY
1		Ø 1/4" X 10 X 1 mm Spring Washer	B1801-24WP8 HARDWARE PACK	16
2		Ø 1/4" X 16 X 1 mm Flat Washer		16
3		M6 X 15 mm JCBC		16
4		M6 X 25 mm JCBC		3
5		Allen Key 4 mm		1

STEP 1



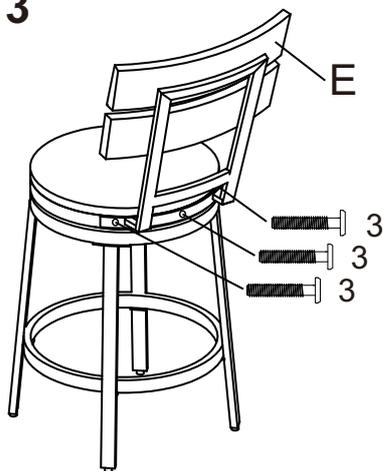
1. Attach the four Legs (D) to the Middle Ring w/ swivel (B), using JCBC (3), Spring Washer (1), Flat Washer (2) and Allen Key (5) to tighten, as shown
2. Attach the Bottom Ring (C) to the Legs, using JCBC (3), Spring Washer (1), Flat Washer (2) and Allen Key (5) to tighten, as shown.

STEP 2



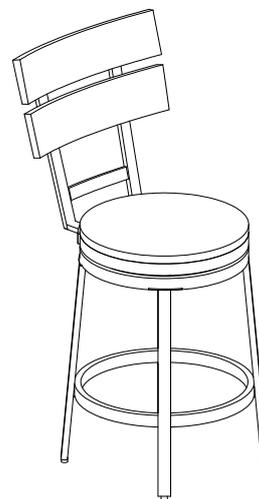
1. Upside down the Wooden seat w/top ring (A) and put in on a smooth and stable working stand.
2. Attach the assembled Legs frame to the Seat w/ top ring (A), using JCBC (3), Spring Washer (1), Flat Washer (2) and Allen Key (5) to tighten, as shown.

STEP 3



1. Right side up the Leg frame.
2. Attach the Seat Back (E) to the Wooden Seat w/ top ring (A), using JCBC (4) and Allen Key (5) to tighten, as shown.

STEP 4



1. It's complete for use.

Caution: 1. All bolts must be tightened mandatorily in each step.
 2. It is also mandatorily recommended to periodically check bolts and retighten as needed.

If you find that your furniture has a missing or damaged part, contact the dealer from which you purchased this product, and they will be happy to assist you.

Thank you for making American Woodcrafters a part of your home.