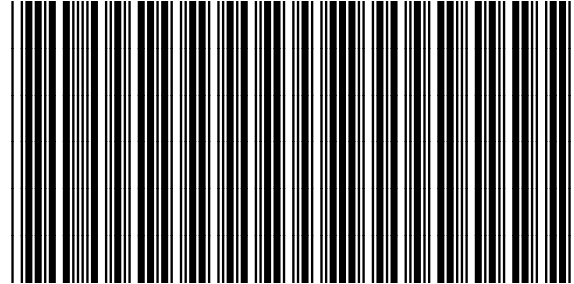




# Windsor Arbor

Model# 11112

W221122-A5080



## Assembly Instruction Manual

Please read instructions thoroughly before beginning assembly.

Check boxes carefully for contents listed. Some parts are packaged inside of others.

Assemble on a clean, flat, non-abrasive surface to prevent scratching.

In the event of missing or damaged parts please call or email our customer service department at the contact info below.

### Tools Required

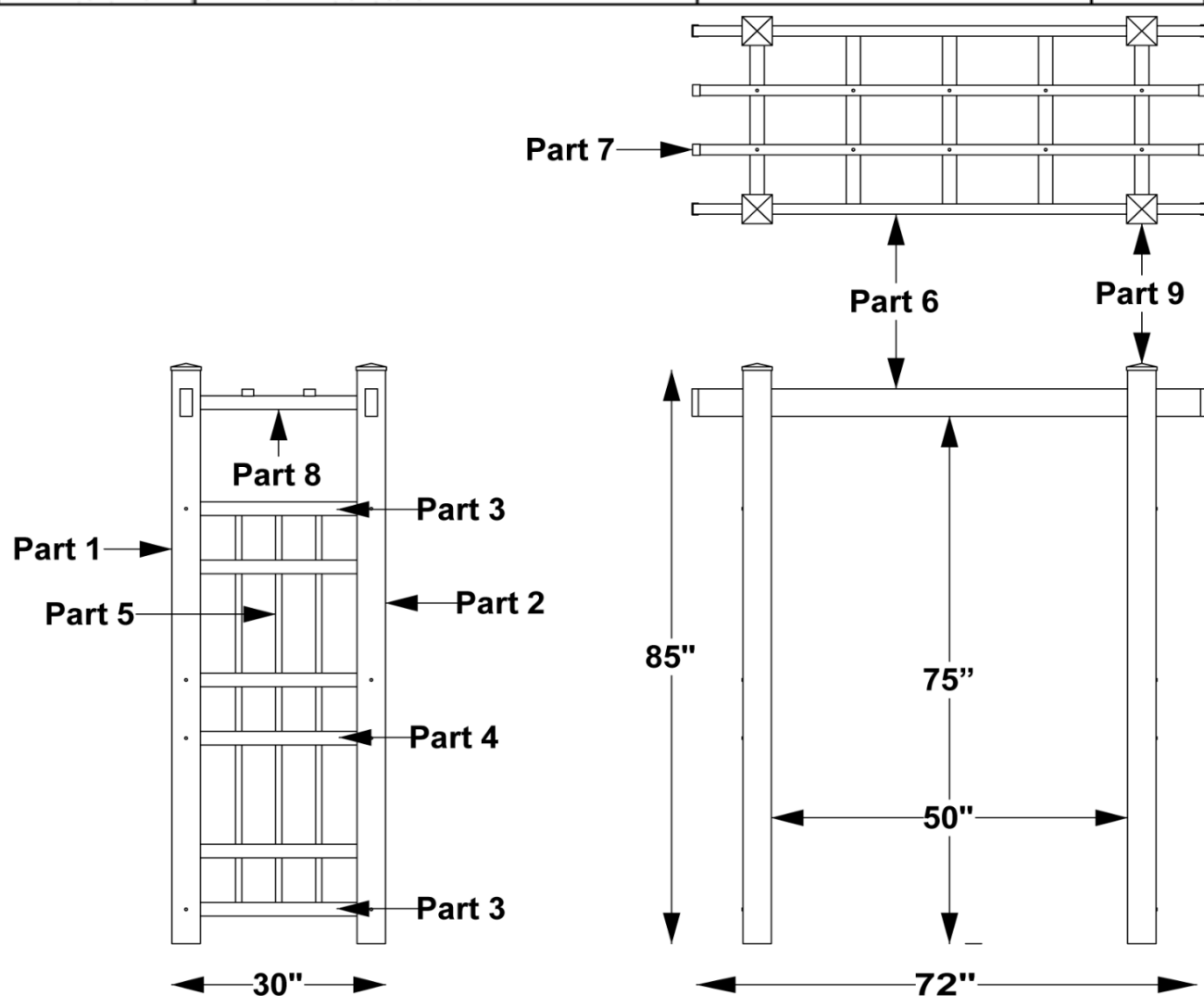
- Battery or Electric Drill (#2 phillips bit)
- Tape Measure
- Hammer or Rubber Mallet (Recommended)
- Shovel or Post Hole Digger (Recommended)

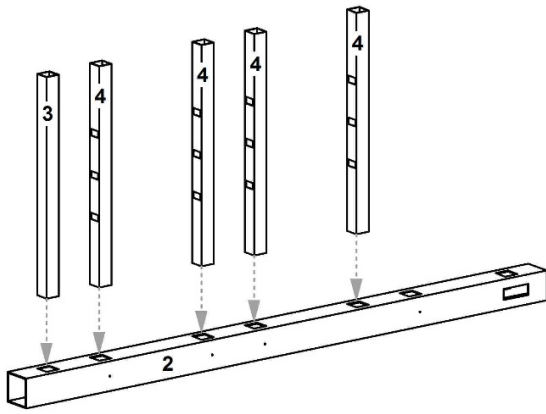
QUESTIONS? COMMENTS? CONTACT US!

115 Vision Parkway  
P.O. Box 122  
Sheboygan Falls, WI 53085

1-877-258-6020  
[www.dura-trel.com](http://www.dura-trel.com)  
[sales@dura-trel.com](mailto:sales@dura-trel.com)

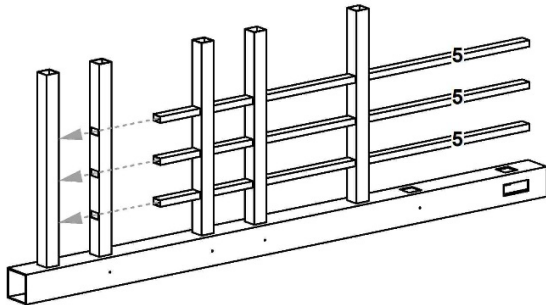
Part #	Description	Dimension	Box #	Qty
1	Left Post	4" sq. x 84"	1	2
2	Right Post	4" sq. x 84"	1	2
3	Top/Bottom Cross Rail	2" sq. x 29 <sup>3</sup> / <sub>4</sub> "	2	4
4	Center Cross Rail	2" sq. x 29 <sup>3</sup> / <sub>4</sub> "	2	8
5	Vertical Rail	7/8" x 1 <sup>1</sup> / <sub>2</sub> " x 59 <sup>1</sup> / <sub>2</sub> "	1	6
6	Outside Top Rail	1 <sup>1</sup> / <sub>2</sub> " x 4" x 72"	1	2
7	Inside Top Rail	7/8" x 1 <sup>1</sup> / <sub>2</sub> " x 72"	1	2
8	Top Cross Rail	2" sq. x 26 <sup>3</sup> / <sub>4</sub> "	2	5
9	Flat Post Cap	4" sq.	2	4
10	Ground Anchor	24"	1	4
11	Hardware Bag (Includes):		2	1
	▪ End Cap	4"		4
	▪ End Cap	7/8" x 1 <sup>1</sup> / <sub>2</sub> "		4
	▪ Painted Screw	1 <sup>1</sup> / <sub>2</sub> "		26
	▪ Painted Self Tapping Screw	1" (#8)		8
	▪ Super Glue Tube			1





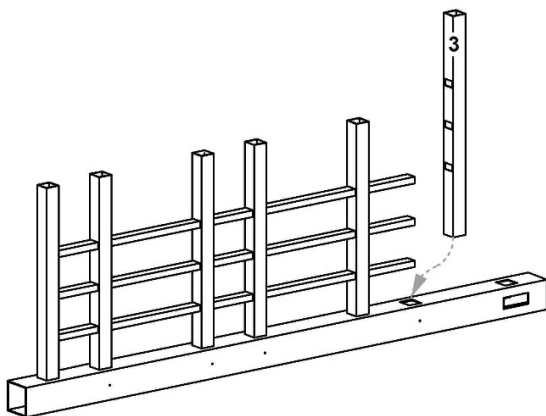
**1**

Lay out one right post (part 2). Starting at bottom, insert one top/bottom rail (part 3) and four center rails (part 4).



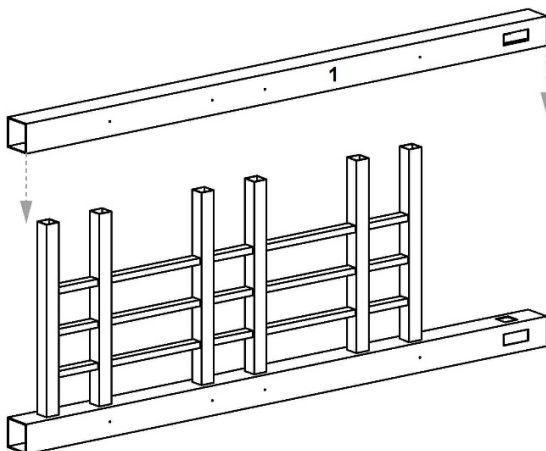
**2**

Slide three vertical rails (part 5) through center rails and into top/bottom rail.



**3**

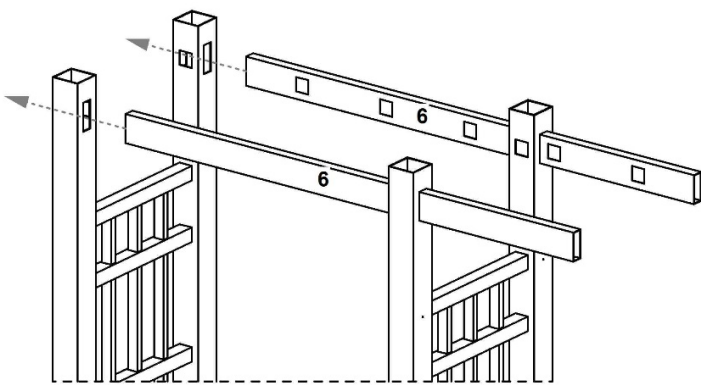
Insert one top/bottom rail (part 3) into right post, sliding three vertical rails into top/bottom rail.



**4**

Slide left post (part 1) over corresponding top/bottom and center rails. DO NOT screw arbor panel together.

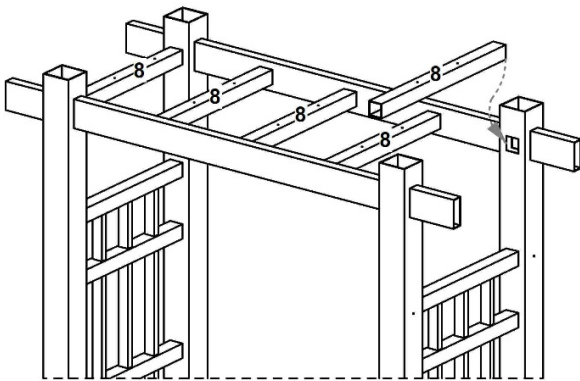
REPEAT steps 1-4 for the second arbor panel.



**5**

With arbor panels lying down and screw pilot holes of each arbor panel facing out, slide two arbor top rails (part 6) all the way through both routed holes at the top of each arbor panel.

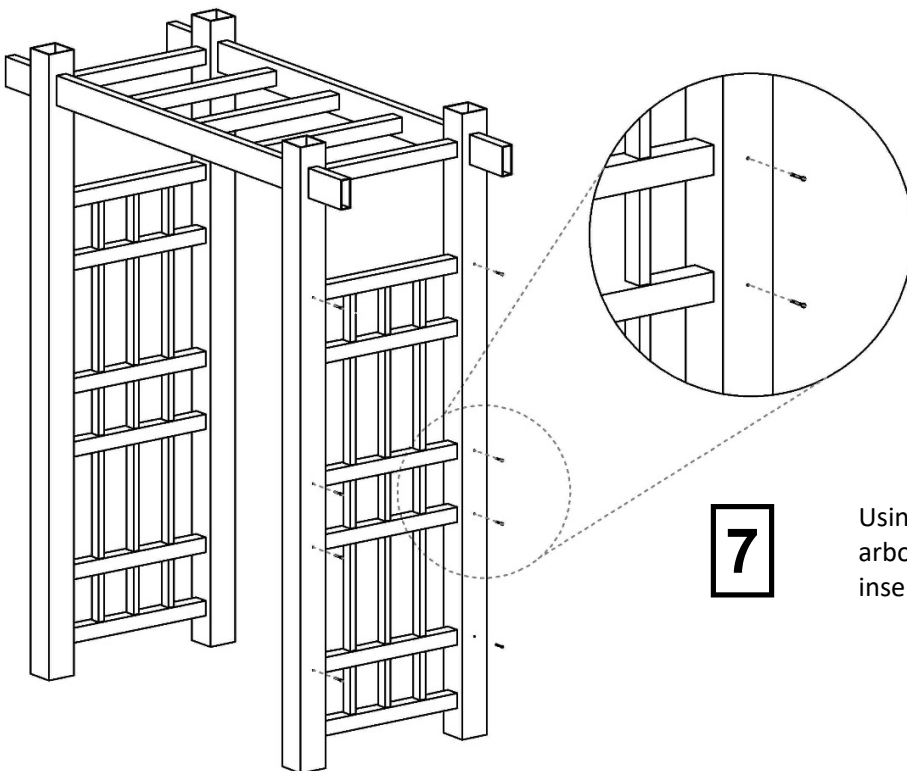
**Note:** 2" sq. holes should line up with 2" sq. holes in the top of the arbor panels. This will leave 7" of overhang on each side of the arbor.



**6**

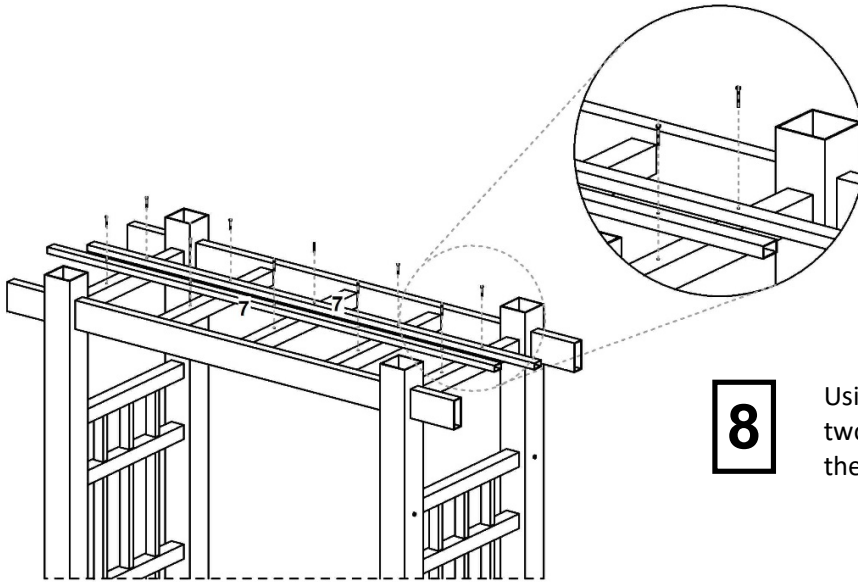
Insert five arbor top cross rails (part 8) into arbor top rails and arbor panel posts by carefully separating posts just enough to insert the five rails. When inserting rails, insert with screw pilot holes facing up.

**Note:** Outer two arbor top cross rails are inserted into posts, and then lock into the arbor top rail.



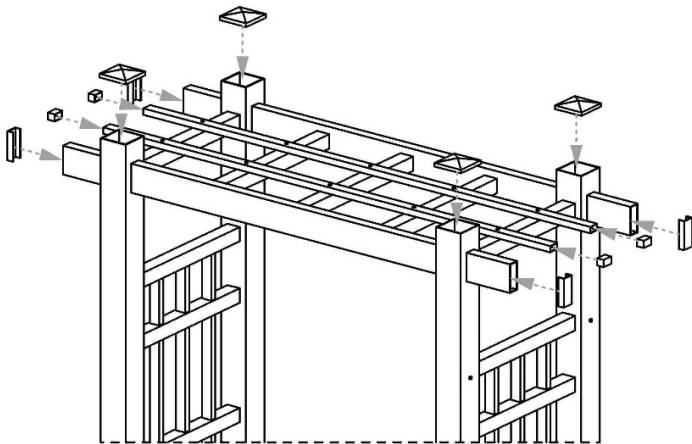
**7**

Using 1½" screws, screw together both arbor panels. Be sure that all parts are fully inserted into posts before securing.



**8**

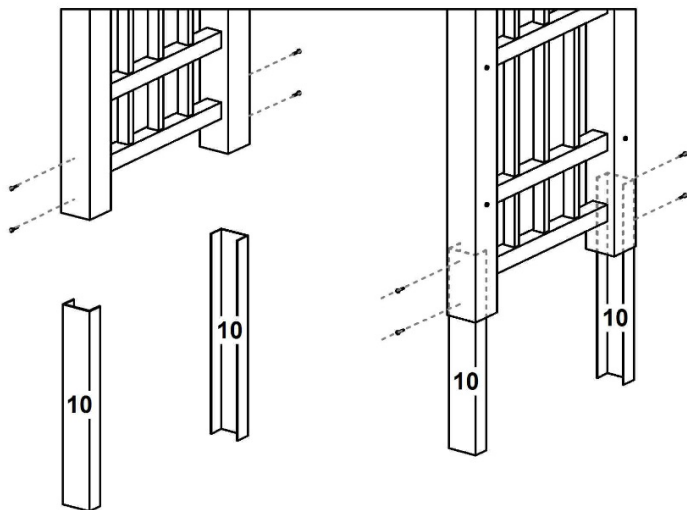
Using 1½" screws insert screws through holes of two overhead rails (part 7). Fasten screws into the pilot holes of the five arbor top cross rails.



**9**

Apply PVC glue to inner edges of the four flat post caps (part 9) and place on top of each post. Glue four 4" arbor top end caps onto ends of each outside top rail. Glue four overhead rail end caps onto ends of each inside top rail.

# Ground Anchor Installation

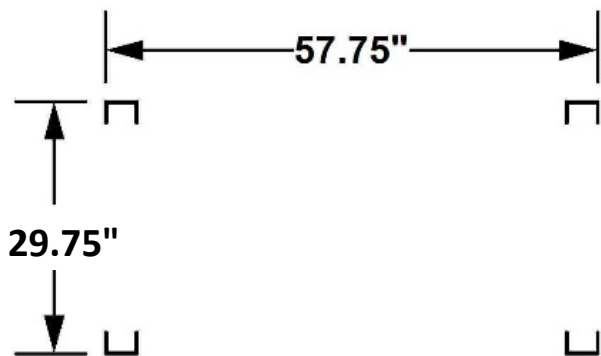


## Option 1 (soft ground)

Slide one ground anchor (part 10) into bottom of each post until it meets bottom cross rail. Using two 1" self-tapping screws per post, screw the post to ground anchor using the pilot holes for guides.

Using ground anchor installation layout drawing, dig holes approximately 16" deep. Set arbor in holes and level. Back fill with soil removed from holes.

Ground Anchor  
Installation Layout



## Option 2 (permanent installation)

**NOTE: There is very little room for error with this installation method.**

Using ground anchor installation layout drawing, dig holes 16" deep according to dimensions. Fill with cement and place ground anchors in wet cement. Be sure that ground anchors are straight and in accordance with dimension of ground anchor installation layout drawing. Allow cement to dry.

Slide arbor over ground anchors. Using two 1" self-tapping screws, fasten post to ground anchor.

# Warranty Statement

## 20 Year Guarantee

***Please call manufacturer direct with questions concerning missing or defective parts at Toll Free: 877-258-6020.***

Dura-trel, Inc. products are warranted to be free from manufacturing defects resulting in delaminating, peeling, flaking, corroding, cracking, crazing, or extreme amounts of fading or bleaching causing the PVC to change to its natural color for a period of 20 years from the date of purchase.

*Normal weathering is defined as exposure to sunlight and extremes of weather and atmosphere which will cause any colored surface to gradually fade.*

### **CONDITIONS NOT COVERED BY THIS WARRANTY:**

- A. Physical abuse, misuse, neglect, or improper storage.
- B. Improper installation or installation not in strict adherence to the instructions written by Dura-Trel, Inc.
- C. This warranty does not apply if materials are painted, varnished, or coated with any substance.
- D. Dura-Trel, Inc. is not responsible for damages to product during shipping.
- E. Damage attributable to atmospheric pollutants, hail, lightning, hurricane, tornado, wind borne objects, earthquake, fire, mildew, casualty, act of God, building or ground settlement, or subsection to stress or weight.

### **CLAIMS AND REMEDIES:**

If a Dura-Trel, Inc. product is determined to have a manufacturing defect which is covered by this warranty, Dura-Trel, Inc. will replace the material containing the defect (labor not included) F.O.B from the point of manufacture. Dura-trel, Inc. will not be responsible for any cost incurred in the removal or reinstallation of the product.

**Important:** All claims must be sent to the following address and should describe the defect claim.

**Dura-Trel, Inc., P.O. Box 122, Sheboygan Falls, WI 53085**

Dura-Trel, Inc. reserves the right to discontinue or change its design and/or color. If the original color or style is not available, Dura-Trel, Inc. shall have the right to substitute a product designated by Dura-Trel, Inc.

Dura-Trel, Inc. shall not be liable for any incidental, special, or consequential damages arising out of the use of these products.