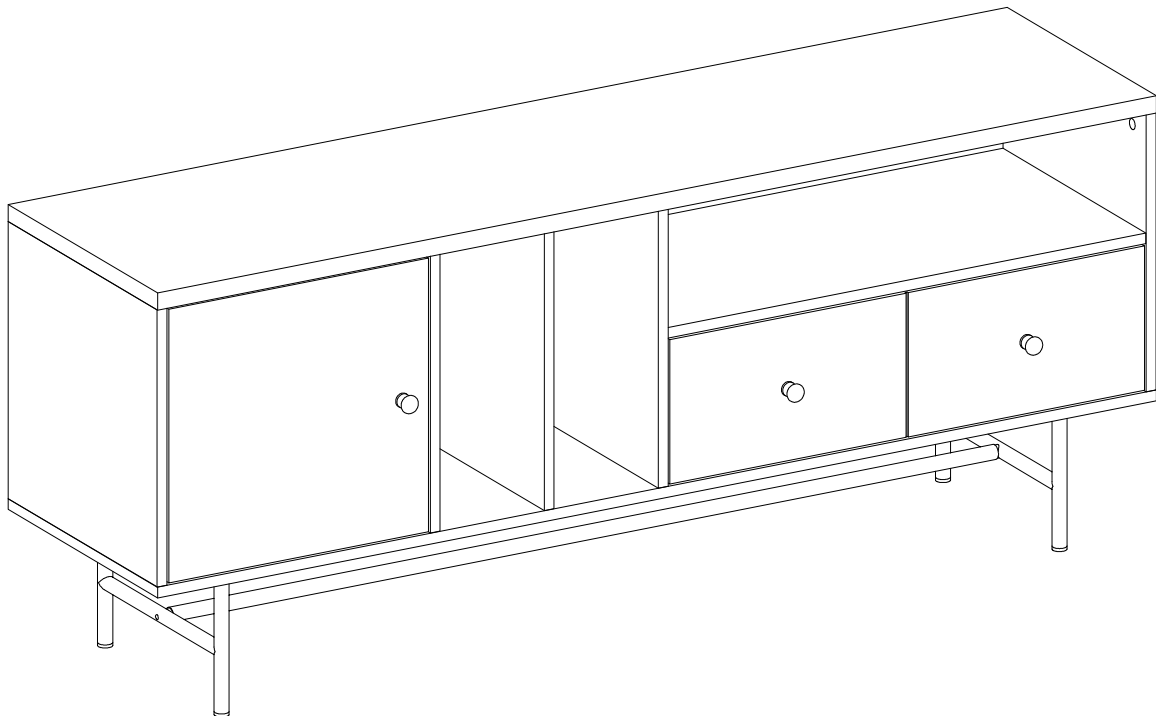


# Item # : W60JLYN

## Assembly Instructions



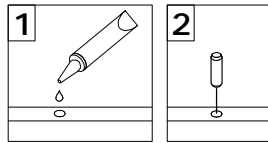
Walker Edison®

*Please visit our website for the most current instructions, assembly tips, report damage, or request parts. [www.walkeredison.com](http://www.walkeredison.com)*

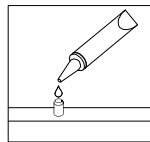
Revised 24/06/2019

# General Assembly Guidelines

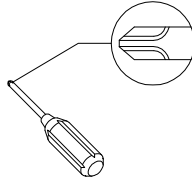
- I. Ensure that all parts and hardware are available before beginning assembly.
- II. Follow each step carefully to ensure the proper assembly of this product.
- III. Two people are recommended for ease in the assembly of this product.
- IV. The three main types of hardware used to assemble this product are : wood dowels , screws and bolts.
- V. The provided glue is to secure wood dowels in place . When first inserting dowels , locate the appropriate hole for the dowel , place a small amount of glue in the hole and insert the dowel . Wipe away excess glue immediately.



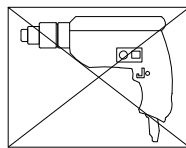
In future assembly steps when dowels are necessary to attach assembly parts together , place a small amount of glue on the end of the dowel before attaching parts together . Wipe away excess glue immediately.



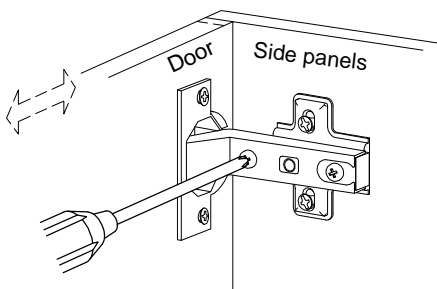
- VI. A Phillips head screwdriver is required for the assembly of this product .



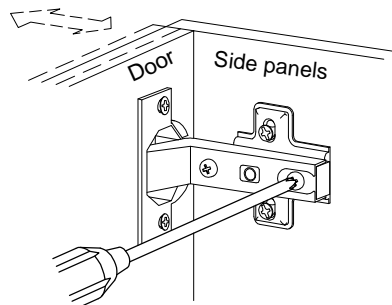
- VII. Power tools should not be used to assemble this product .



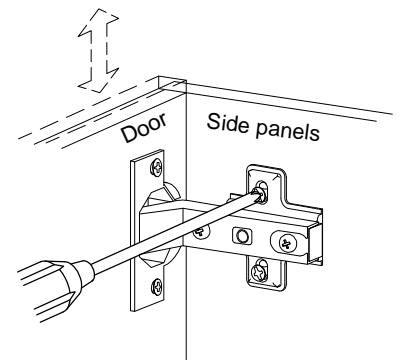
- VIII. Concealed hinges are three-way adjustable.



Horizontal  
by screw adjustment

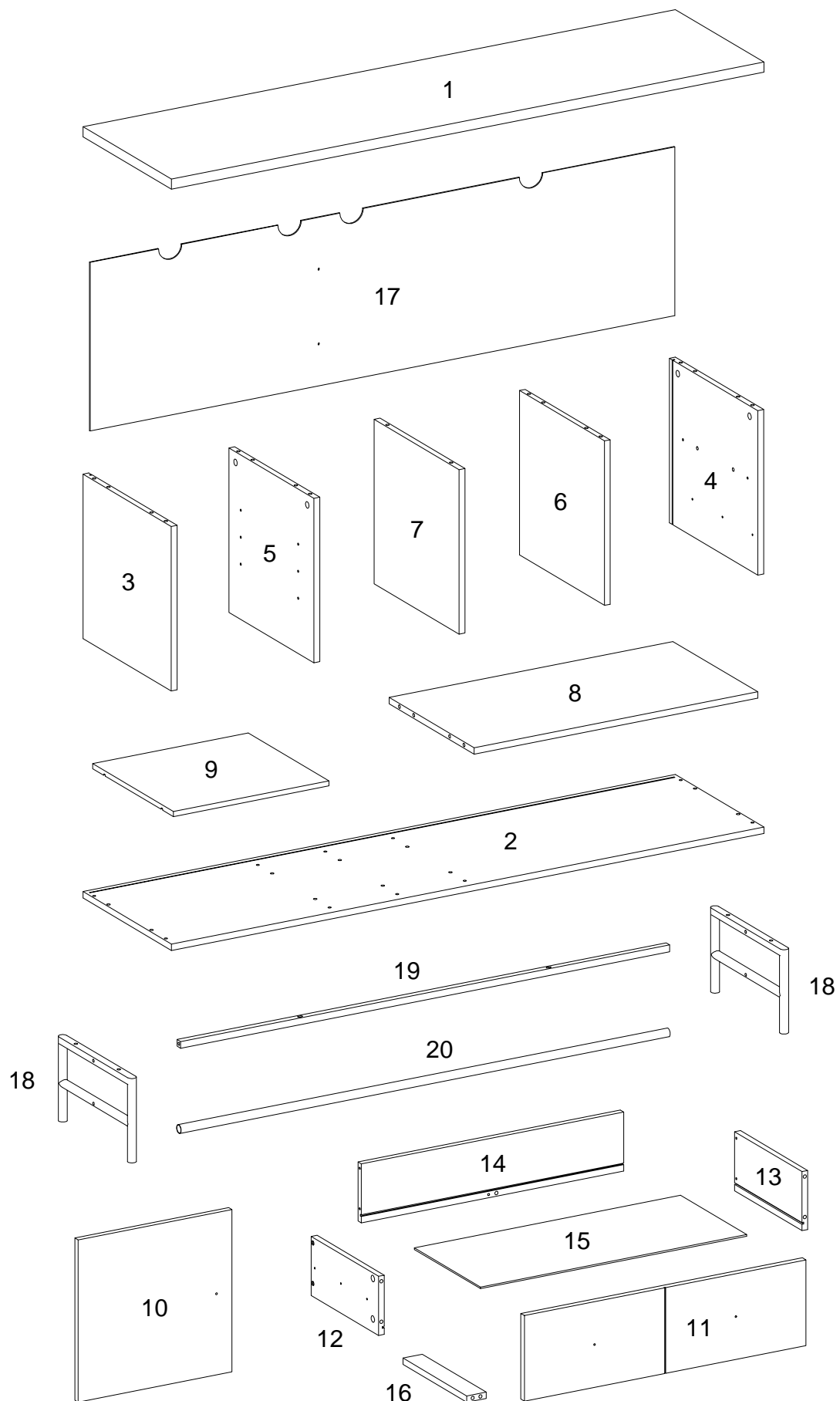


In-and-Out  
by loosening the hinge-arm  
mounting screw or via cam  
adjustment





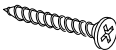







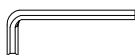




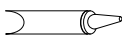




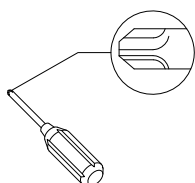
Vertical  
Via slots in the mounting  
plate or via cam adjustment

# Parts List



# Hardware List


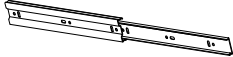
A		Ø8x30mm	Wooden dowel	26 pcs
B		Ø6x35mm	Cam bolt	17 pcs
C		Ø15x11mm	Cam lock	13 pcs
D		Ø15x 9 mm	Cam lock	4 pcs
E		Ø4x32mm	Screw	5 pcs
F			Handle	3 pcs
G		Ø4x22mm	Handle Bolt	2 pcs
H			West hinge	2 pcs
J		Ø6x50mm	Bolt	10 pcs
K		Ø4x19mm	Handle Bolt	1 pc
L		Ø3x12mm	Screw	12 pcs
M		Ø3.5x14mm	Screw	12 pcs
N		M 4	Hex Key	1 pc
P		Ø3x17mm	Screw	6 pcs
Q			Plastic wedge	6 pcs
R			Plastic gasket	2 pcs
S		Ø30mm	Sticker	17 pcs
T			Glue tube	1 pcs
U		16mm	Shelf support pin	4 pcs
V		Ø6x30mm	Bolt	10 pcs



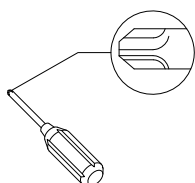
Philips head screwdriver required for assembly  
(not included)

*The hardware quantities listed above are required for proper assembly.  
Some extra hardware may also have been included.*

# Hardware List

W		Ø3x15mm	Screw	2	pcs
X		12"	Drawer slider	1	set

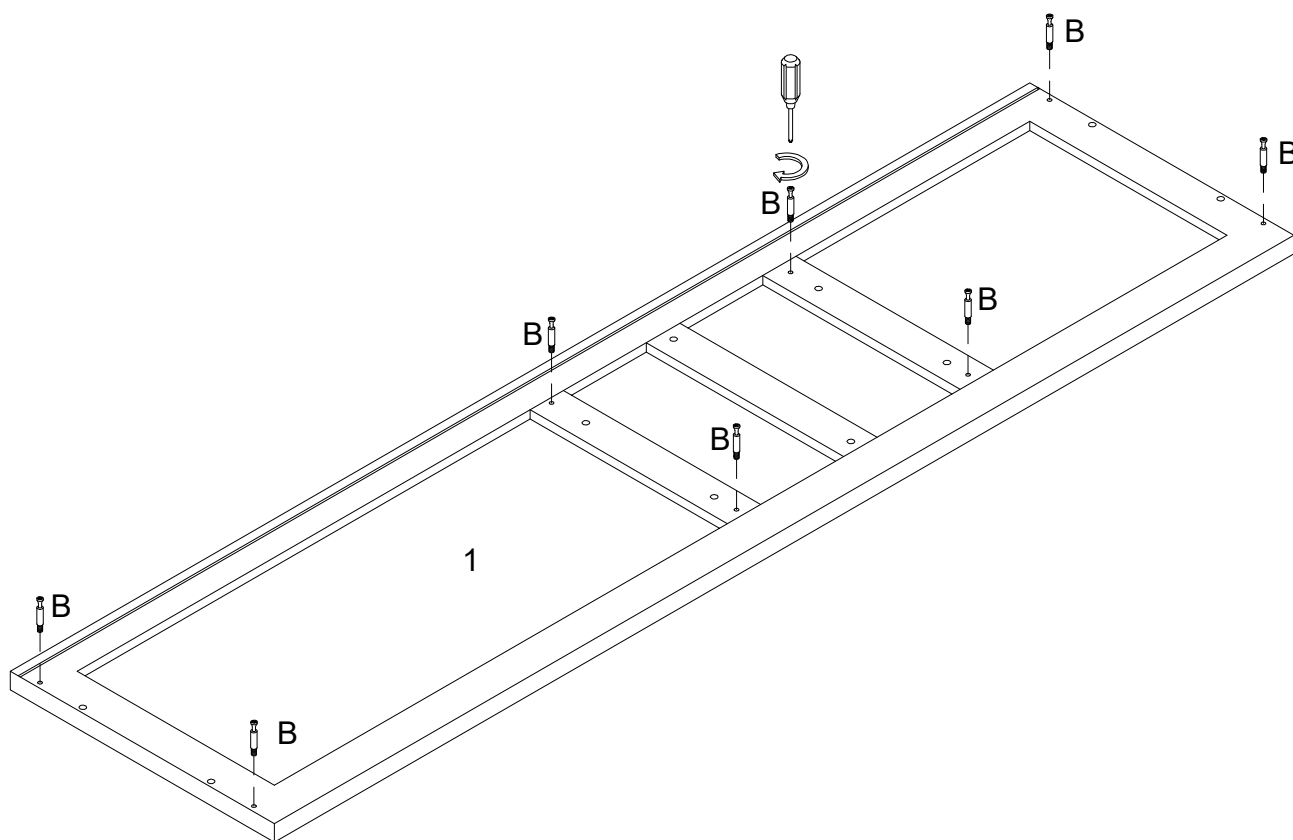
\* Note: This piece comes preassembled for shipping purposes and must be disassembled to complete the desk assembly.



Philips head screwdriver required for assembly  
(not included)

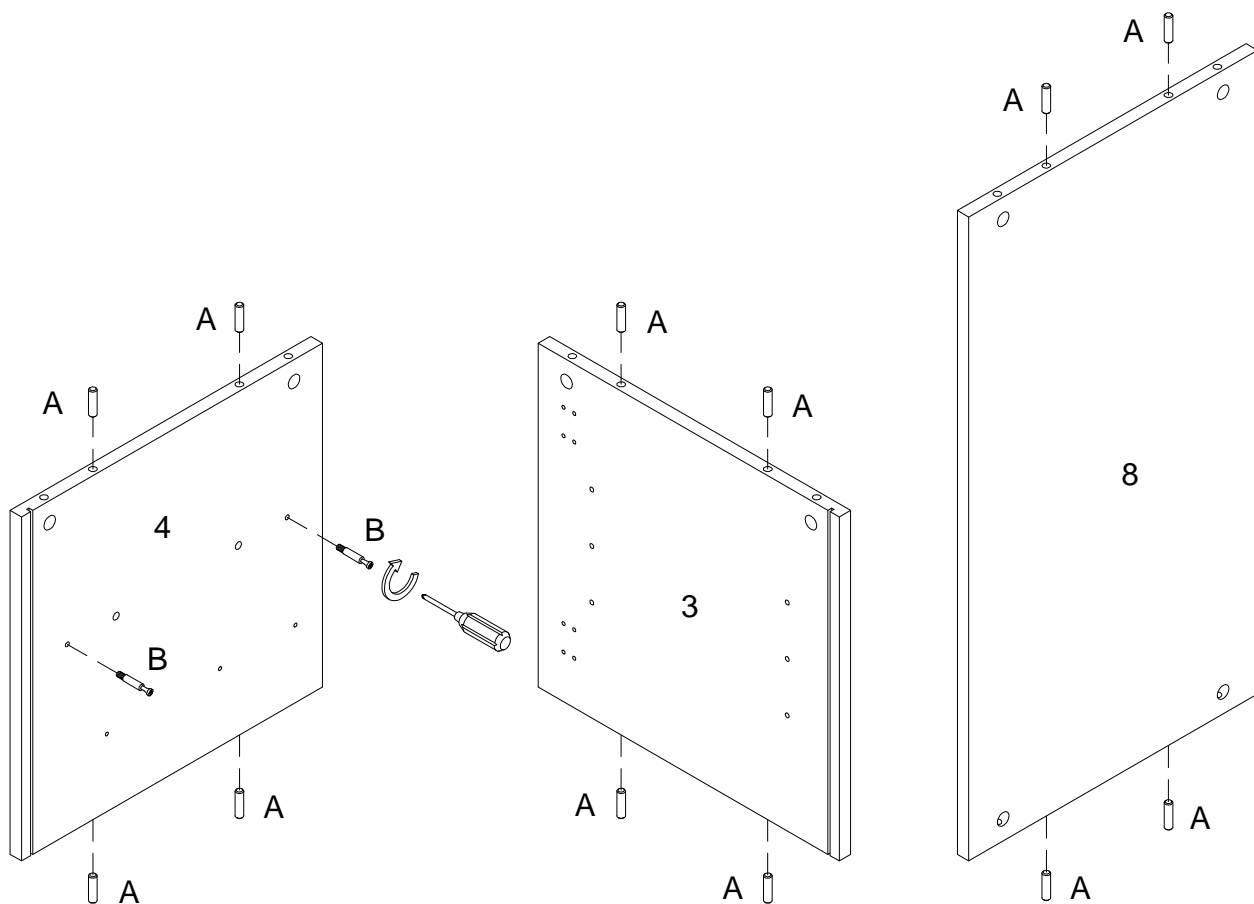
*The hardware quantities listed above are required for proper assembly.  
Some extra hardware may also have been included.*

# Step 1



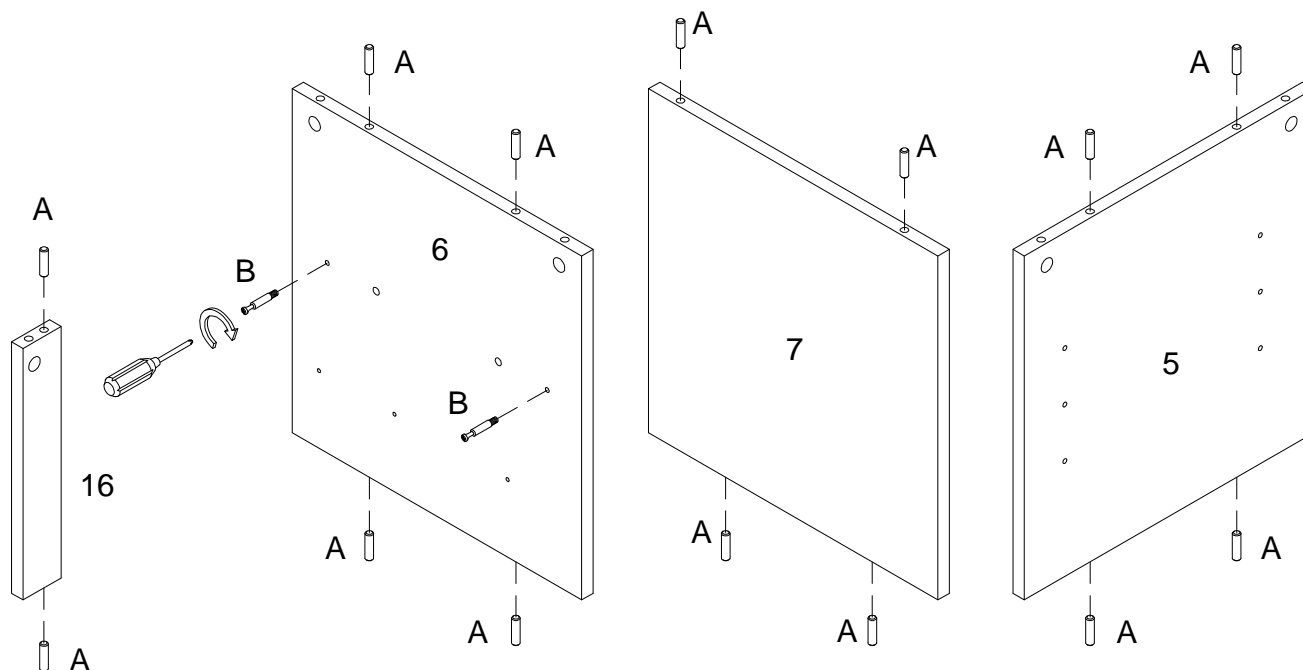
Using cam bolt (B) secure to part (1) with Philips head screwdriver as per diagram.

## Step 2



Insert wooden dowel (A) into parts (3,4,8) ,using cam bolt (B) secure to part (4) with Philips head screwdriver as per diagram.

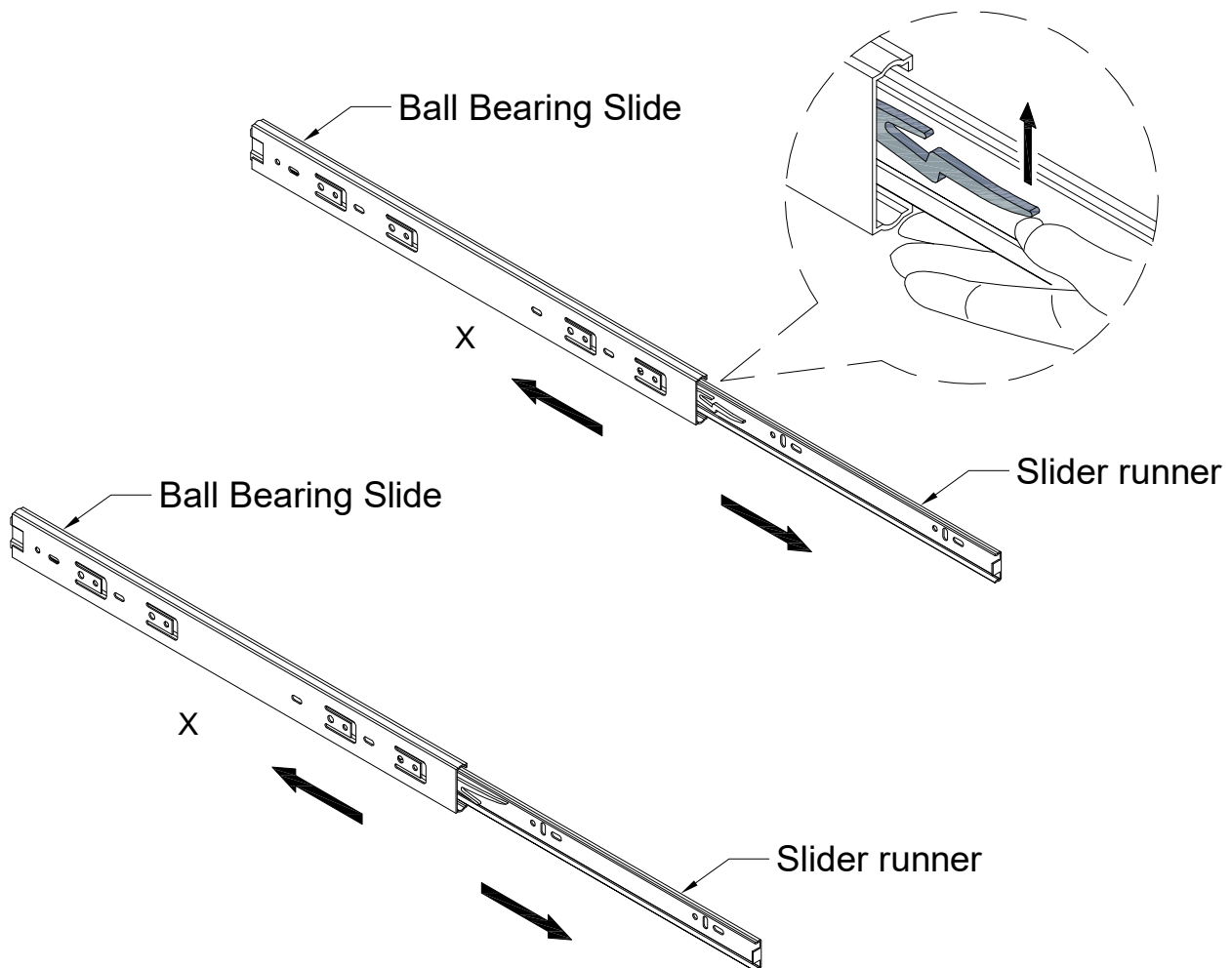
## Step 3



Insert wooden dowel (A) into parts (5,6,7,16) ,using cam bolt (B) secure to part (6) with Philips head screwdriver as per diagram.

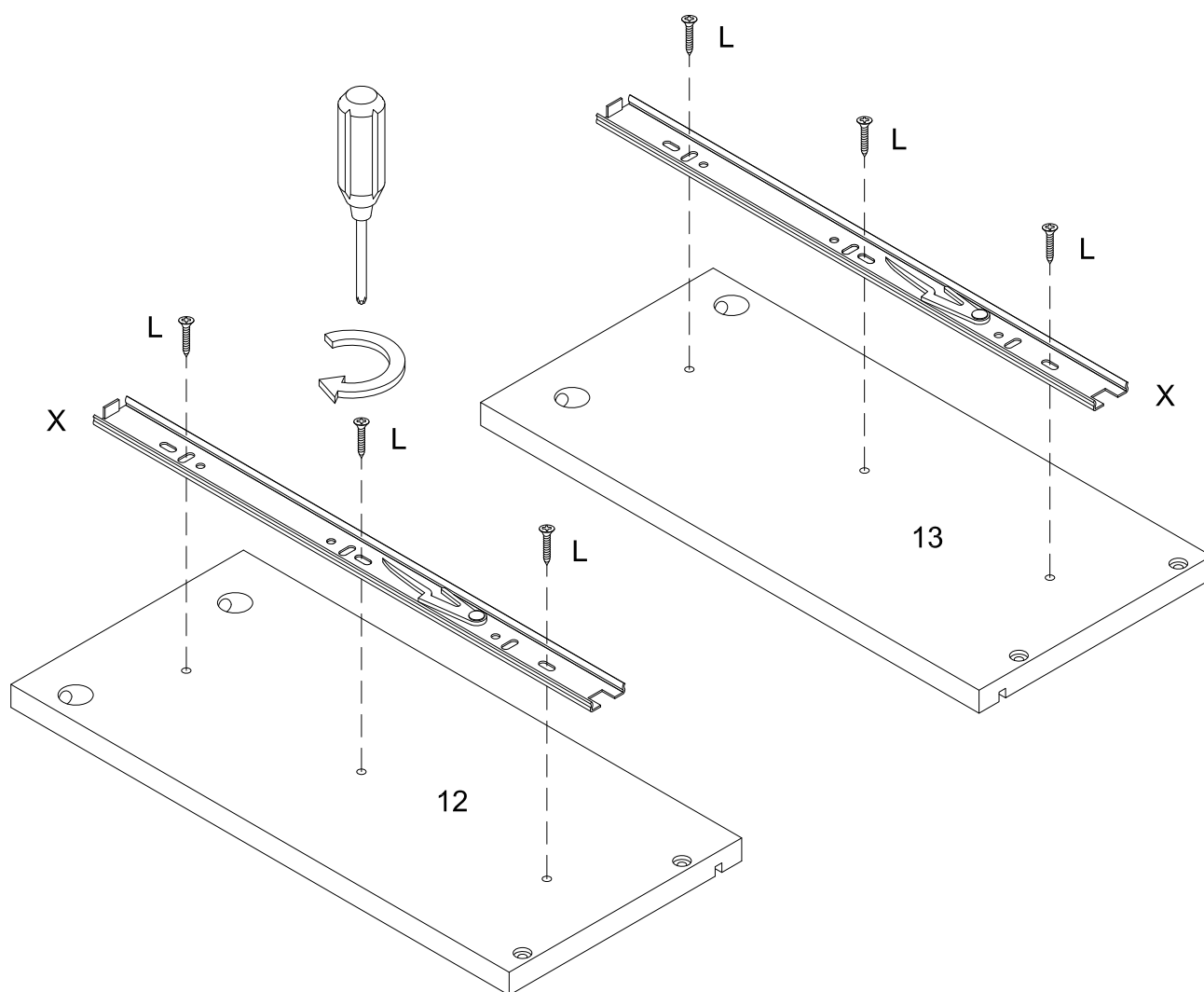


## Step 4



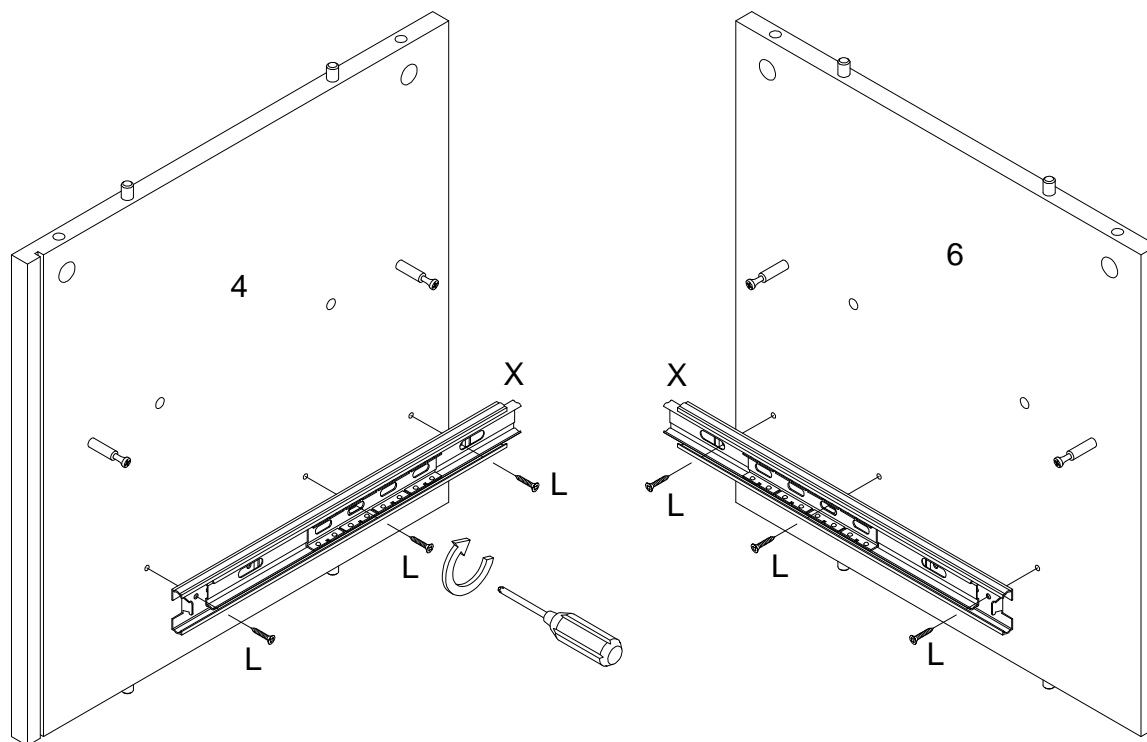
Pick up the Ball Bearing Slides (X) and separate the slide Runner for the following Steps. Extend the Slide Runner all the way forward, press the plastic release lever of the ball bearing Slides up and pull the Slide Runner Complete out .

## Step 5



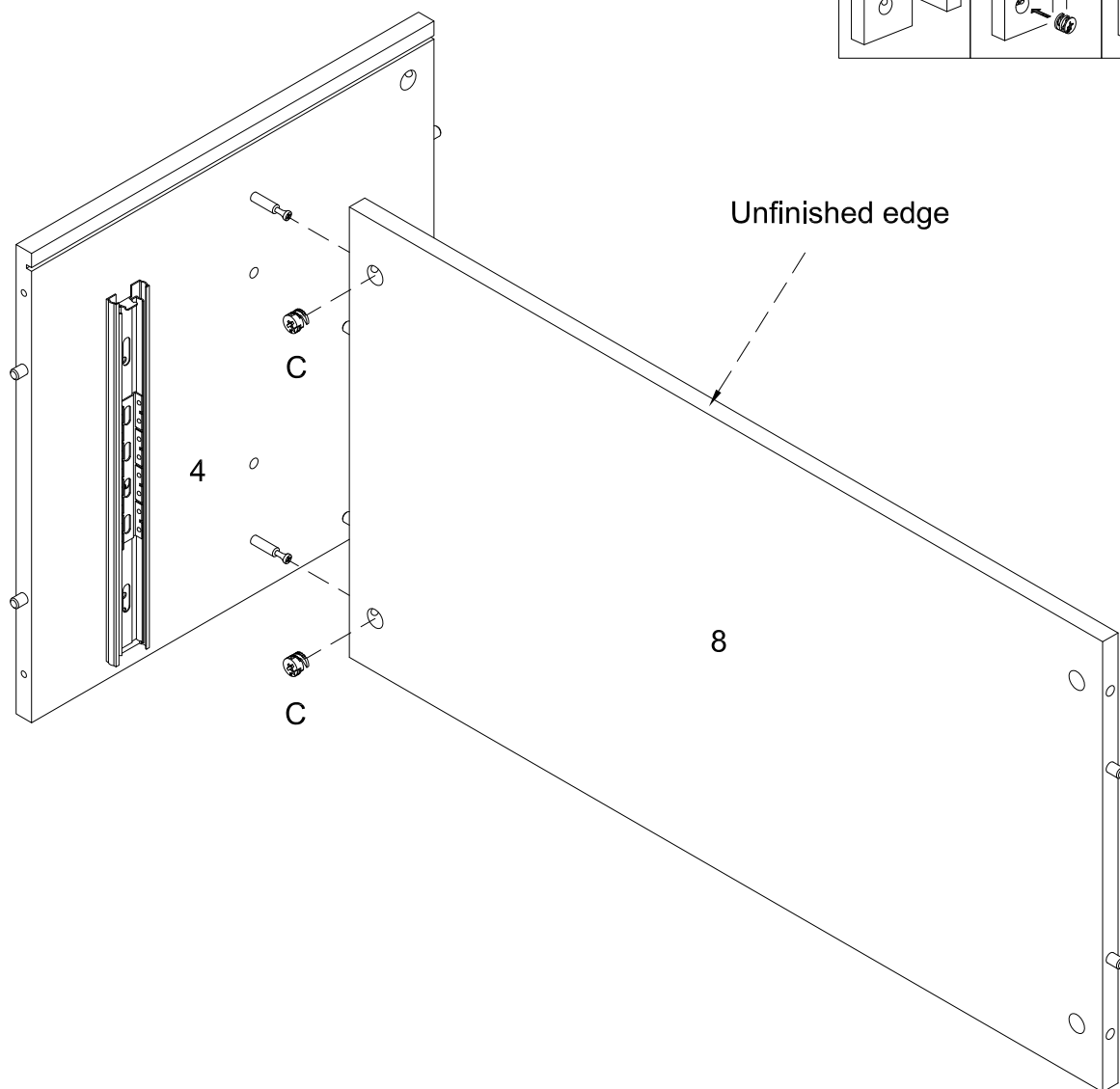
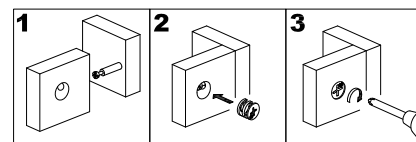
Using screw (L) secure drawer slider (X) into parts (12,13) with Philips head screwdriver as per diagram.

## Step 6



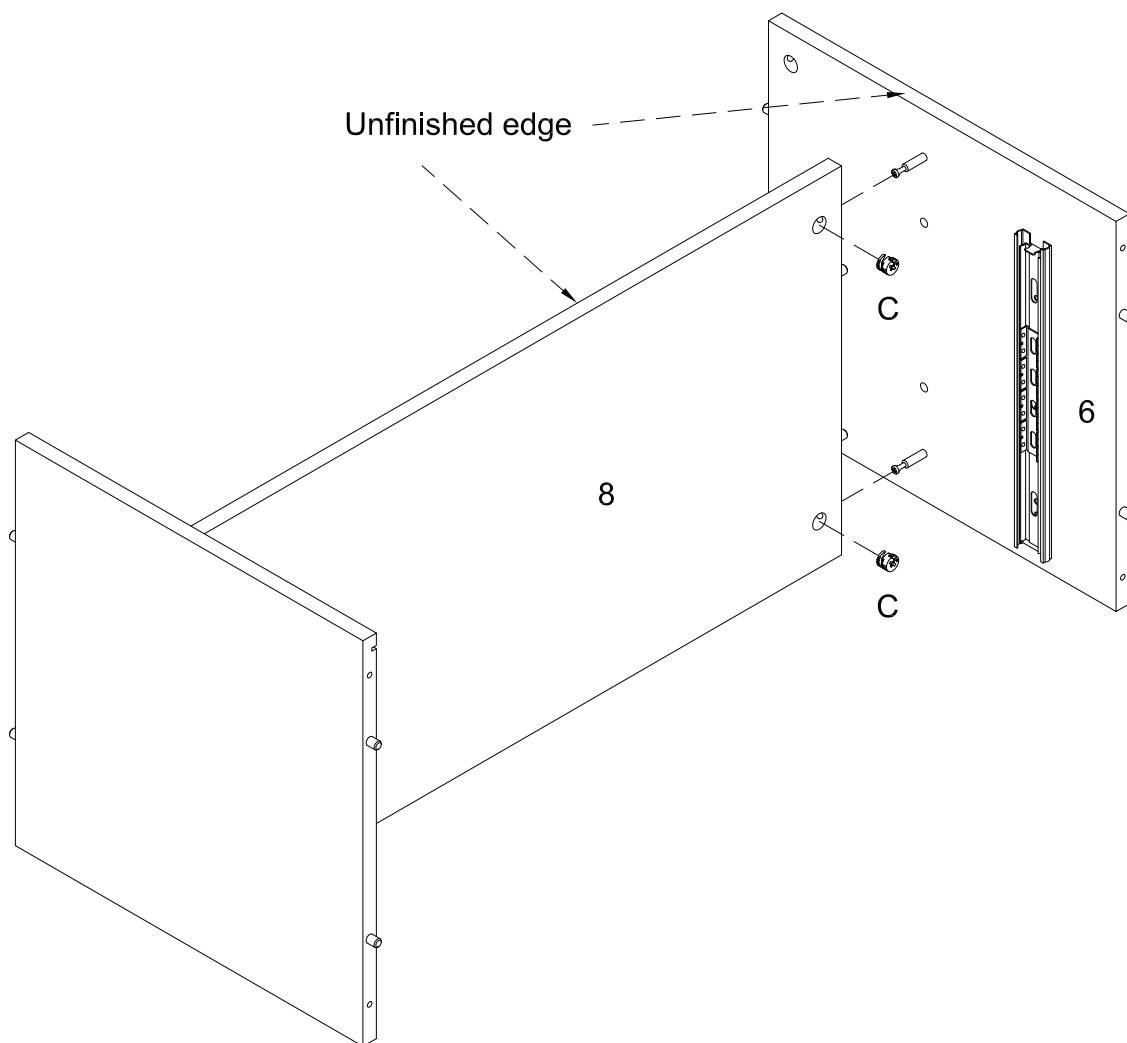
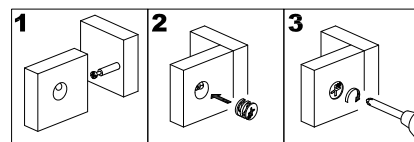
Using screw (L) secure drawer slider (X) to parts (4,6) with Philips head screwdriver as per diagram.

## Step 7



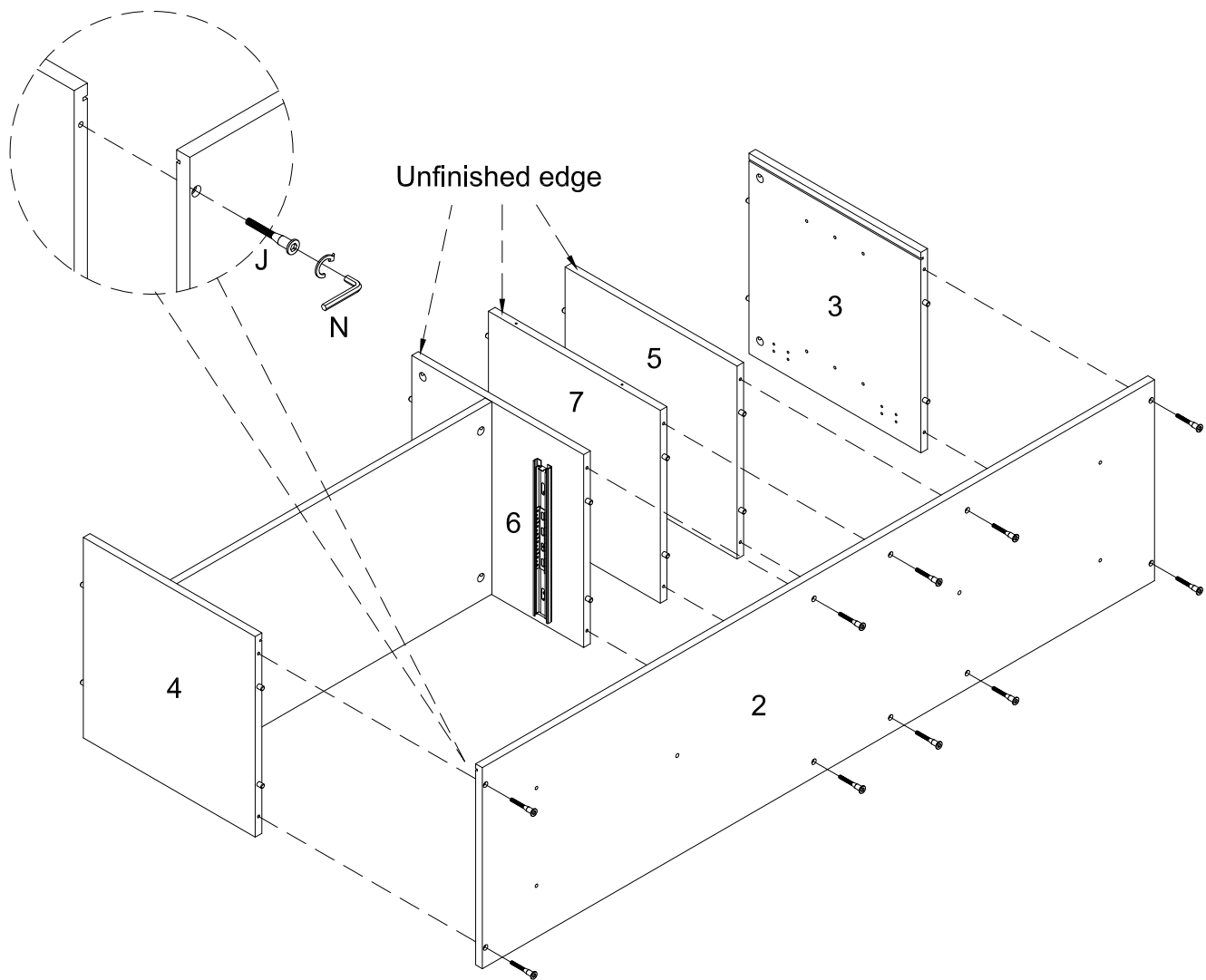
Using cam lock (C) secure part (4) to part (8) with Philips head screwdriver as per diagram.

## Step 8



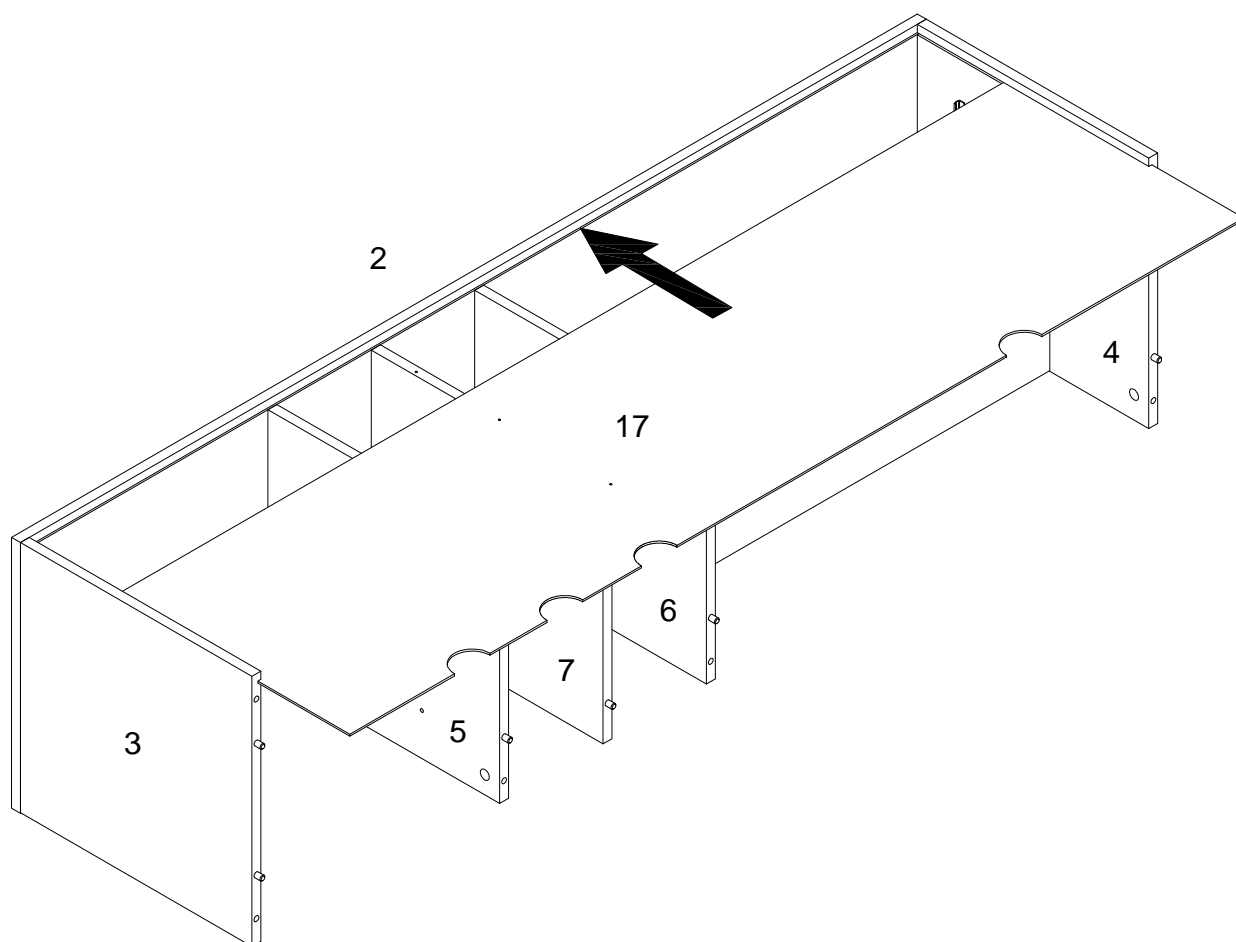
Using cam lock (C) secure part (6) to part (8) with Philips head screwdriver as per diagram.

## Step 9



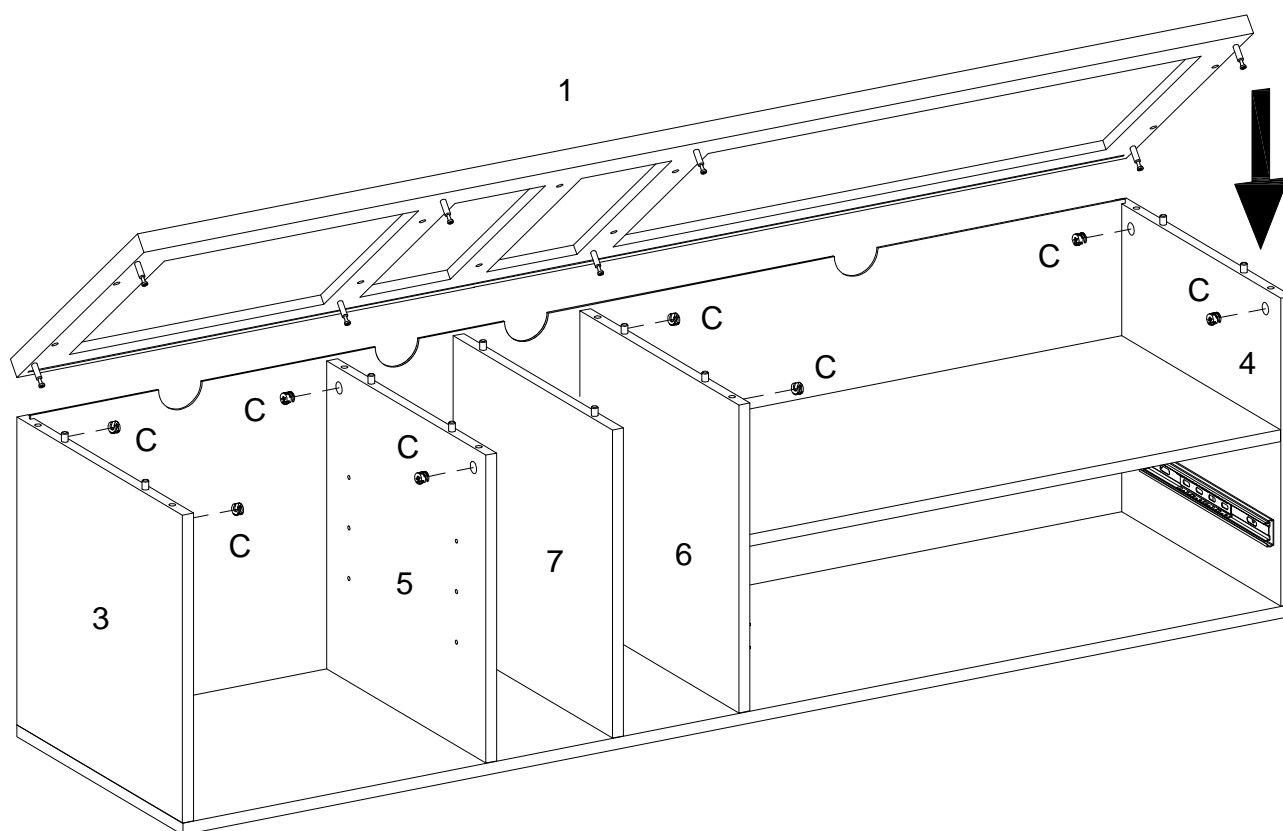
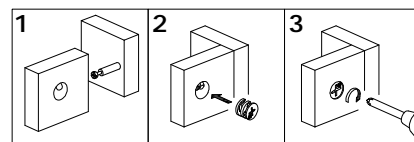
Using bolt (J) secure part (2) to parts (3,4,5,6,7) with hex key (N) as per diagram.

## Step 10



Put part (17) into parts (2,3,4) as per diagram.

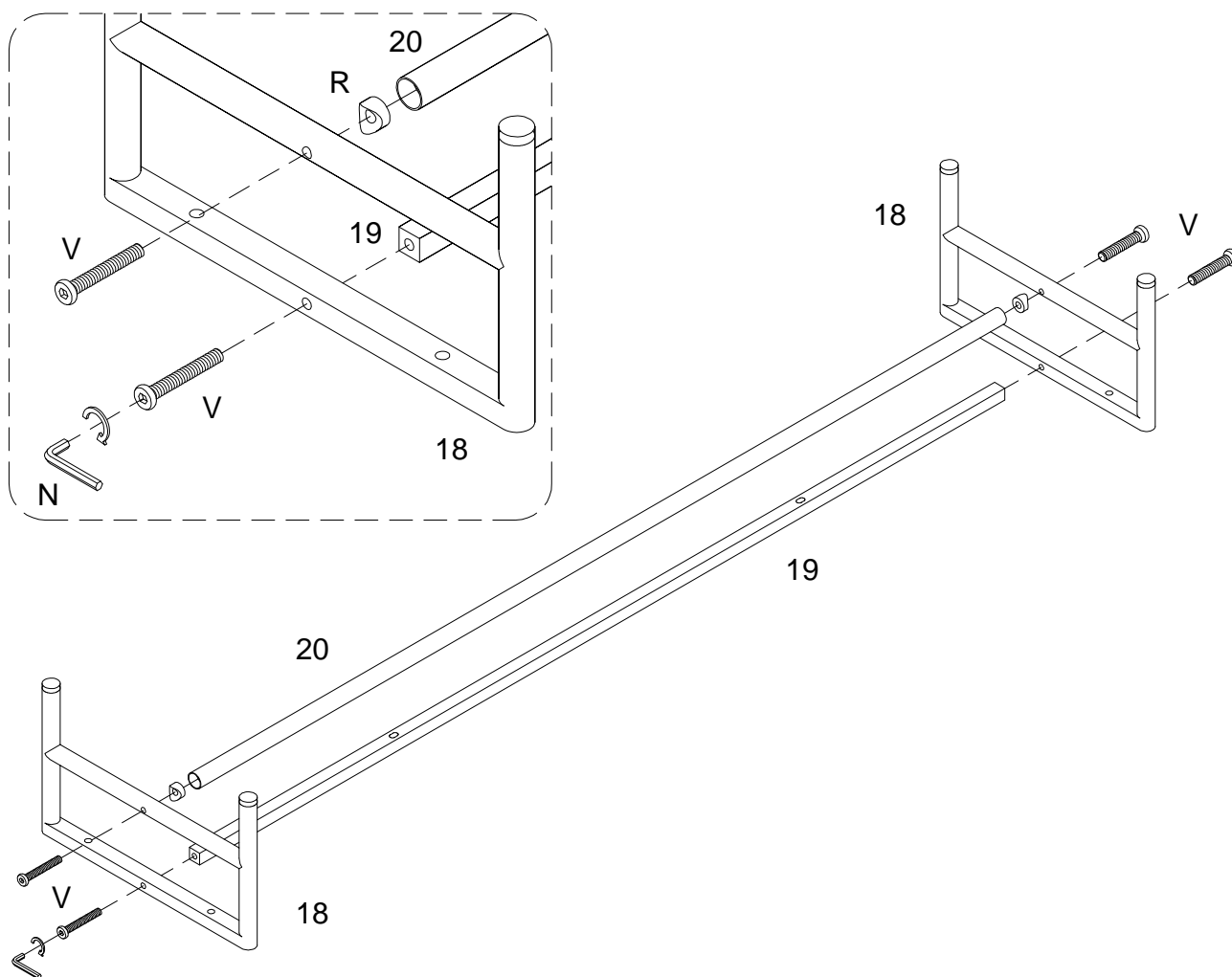
# Step 11



Using cam lock (C) secure part (1) to parts (3,4,5,6) with Philips head screwdriver as per diagram.

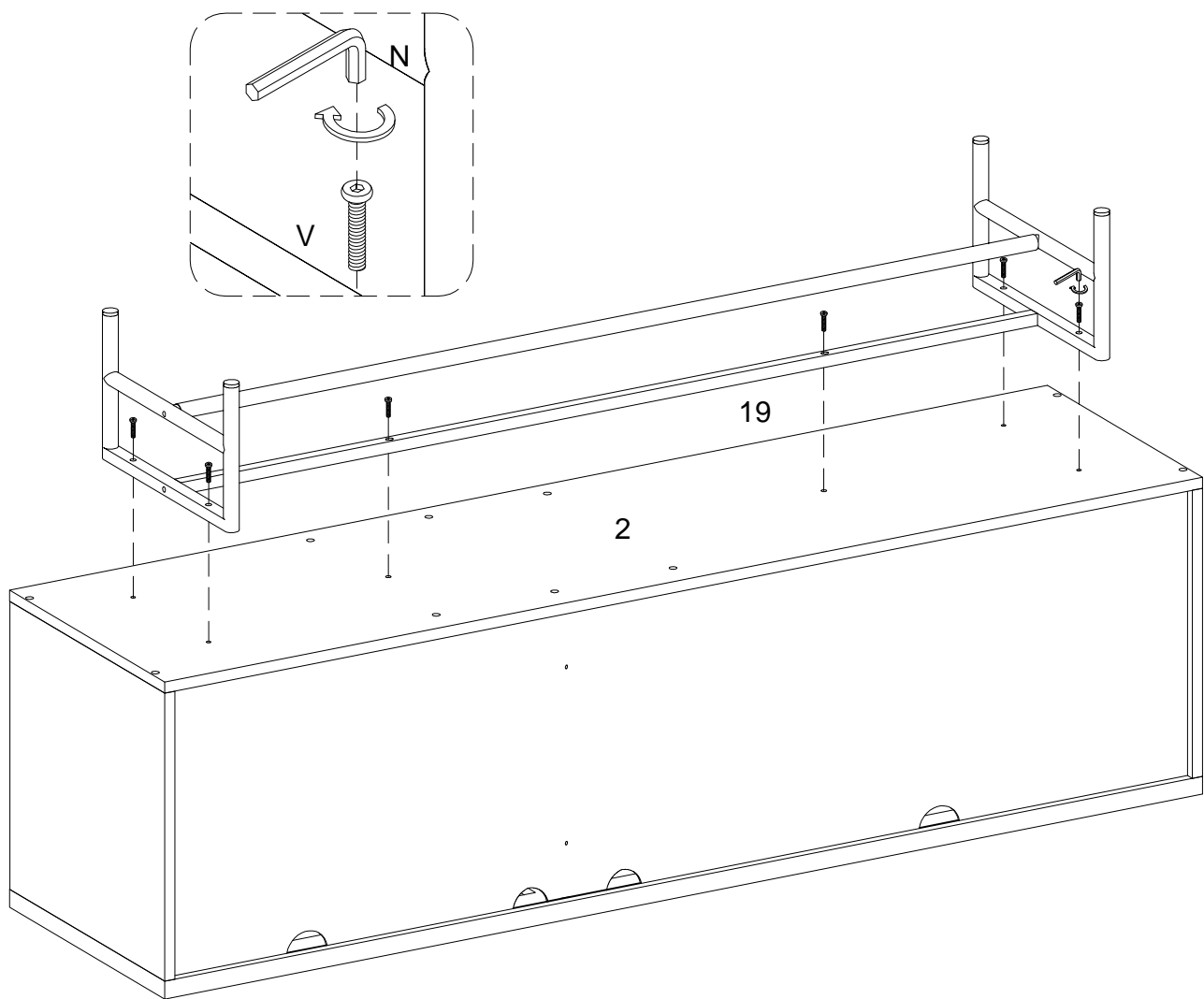


## Step 12



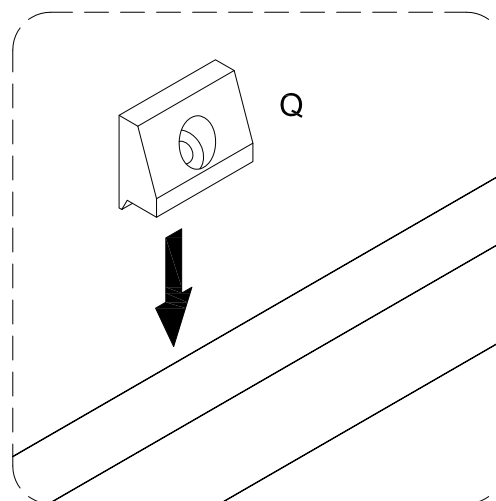
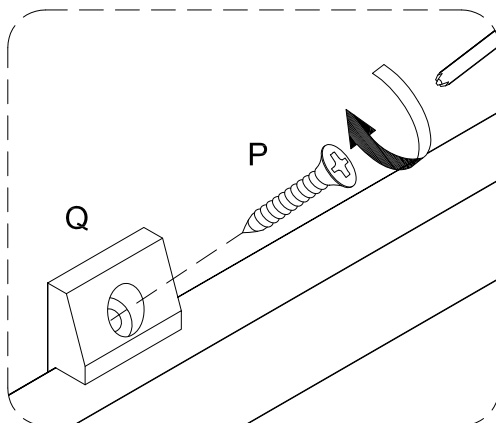
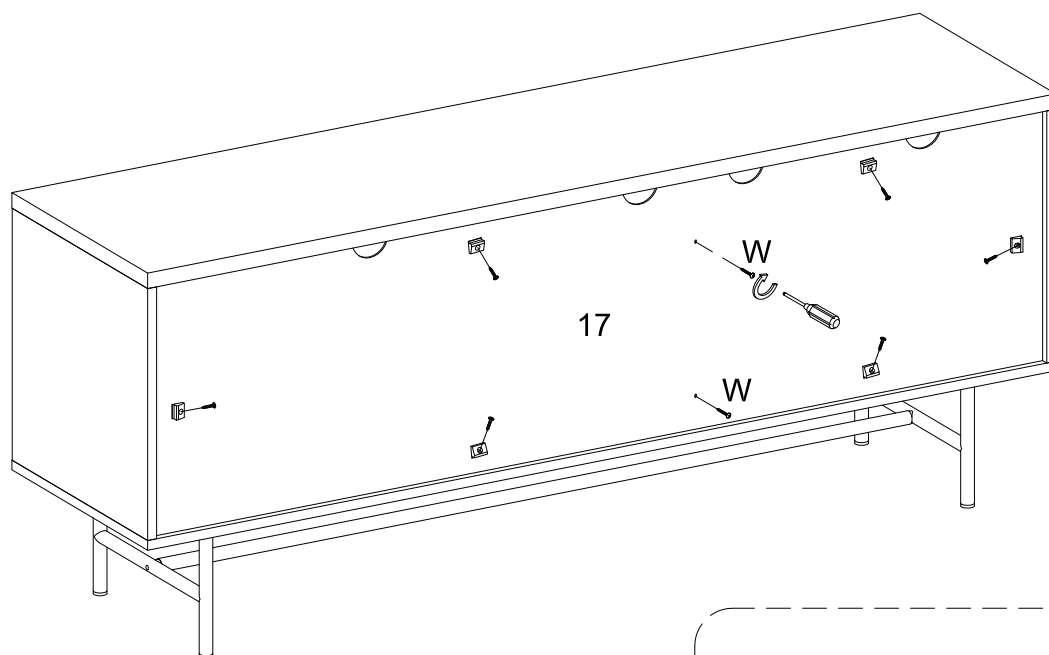
Using bolt (V) secure part (18) into plastic gasket (R) to parts (20) ,then using bolt (V) secure part (18) into part (19) with hex key (N) as per diagram.

## Step 13



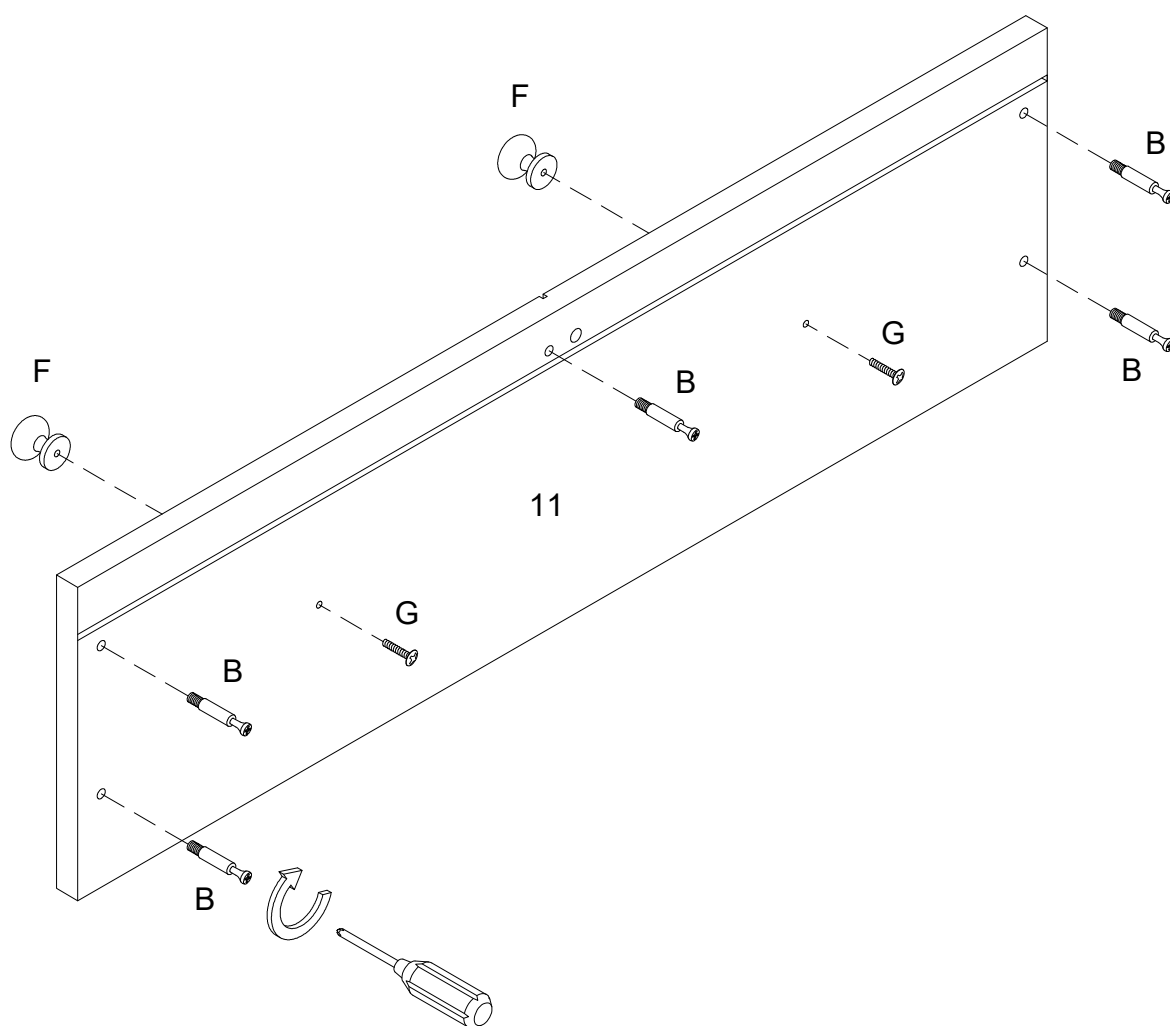
Using bolt (V) secure parts (18,19) to part (2) with hex key (N) as per diagram.

## Step 14



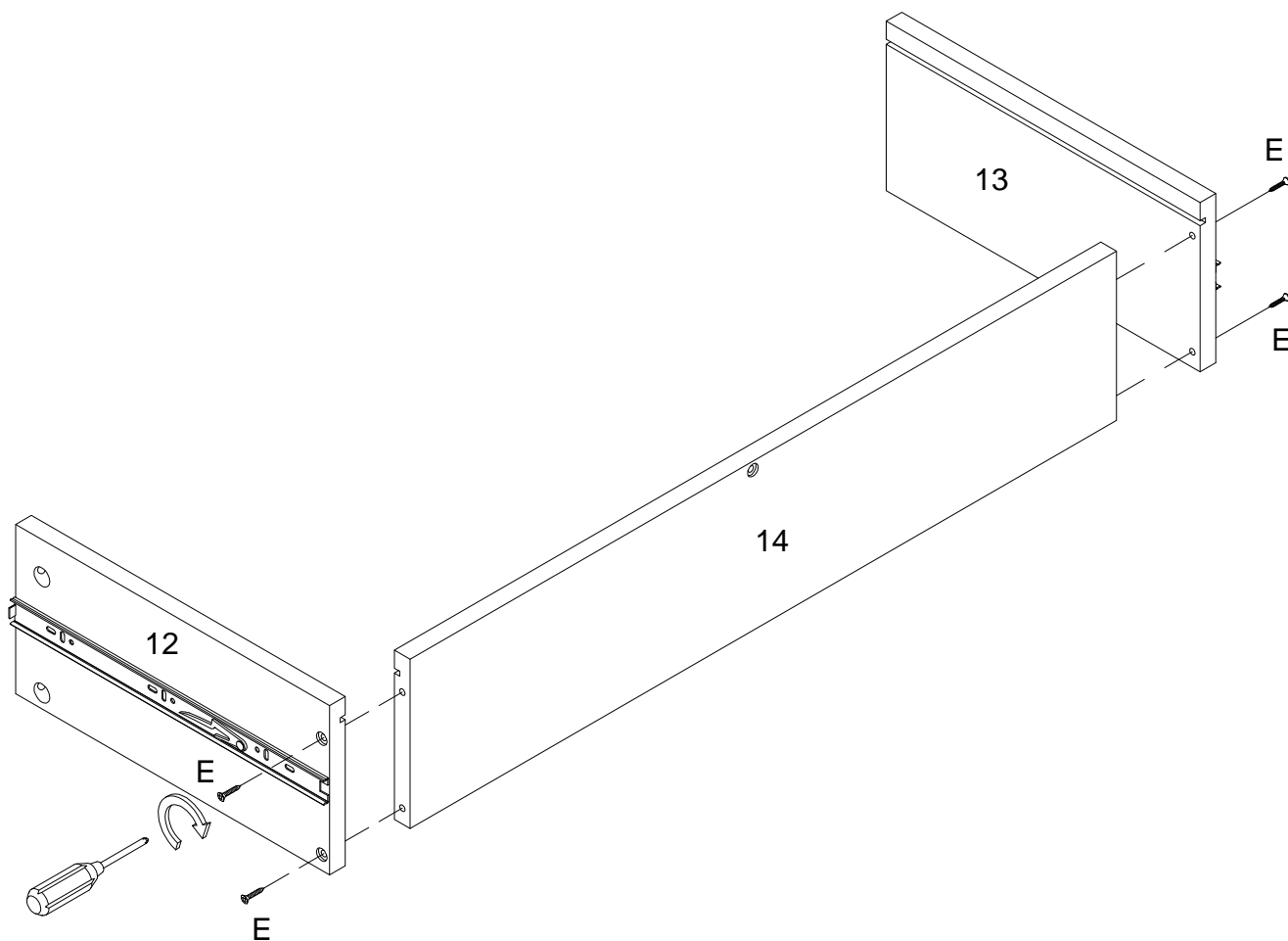
Using screw (P) secure plastic wedge (Q) to part (17) ,then using screw (W) secure part (17) to part (7) with Philips head screwdriver as per diagram.

## Step 15



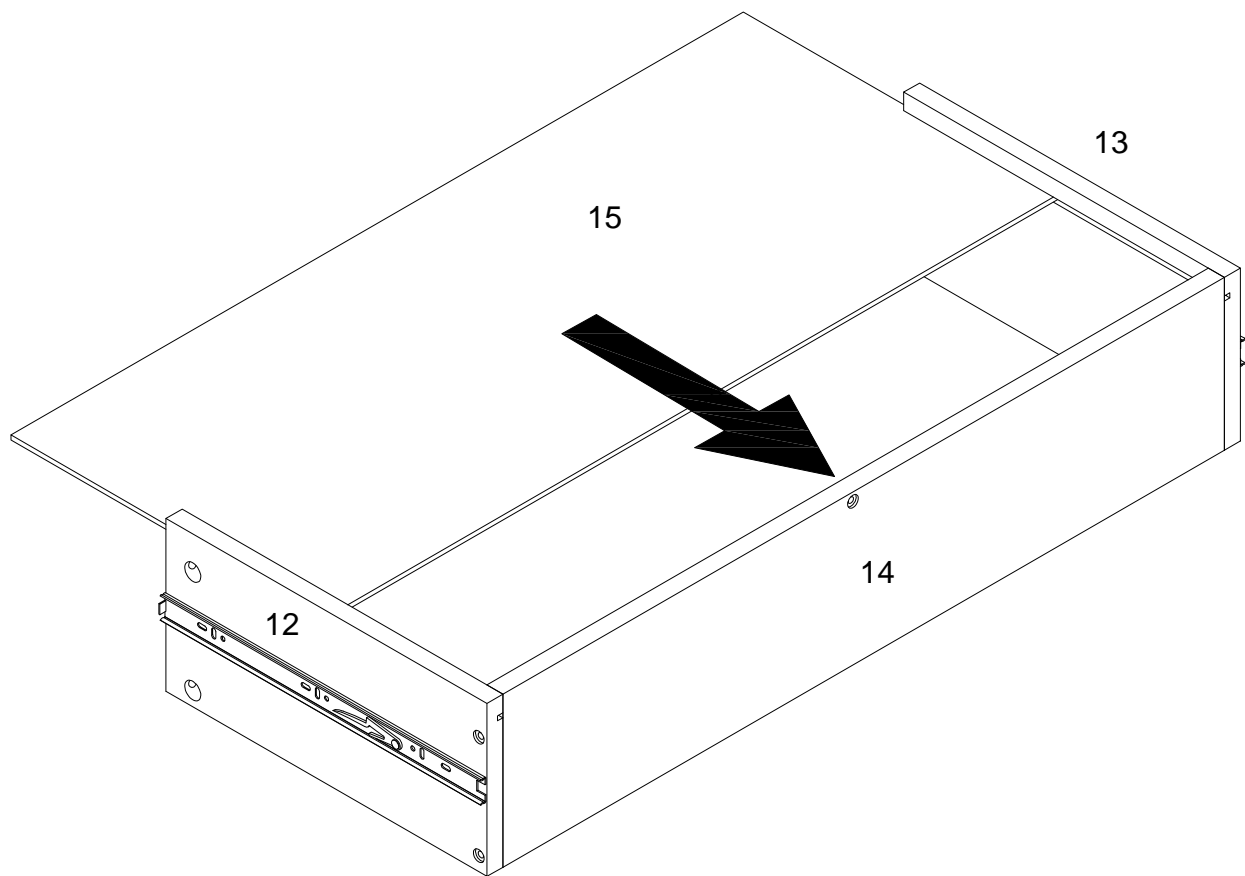
Using cam bolt (B) secure part (11) ,then using handle bolt (G) secure handle (F) to part (11) with Philips head screwdriver as per diagram.

## Step 16



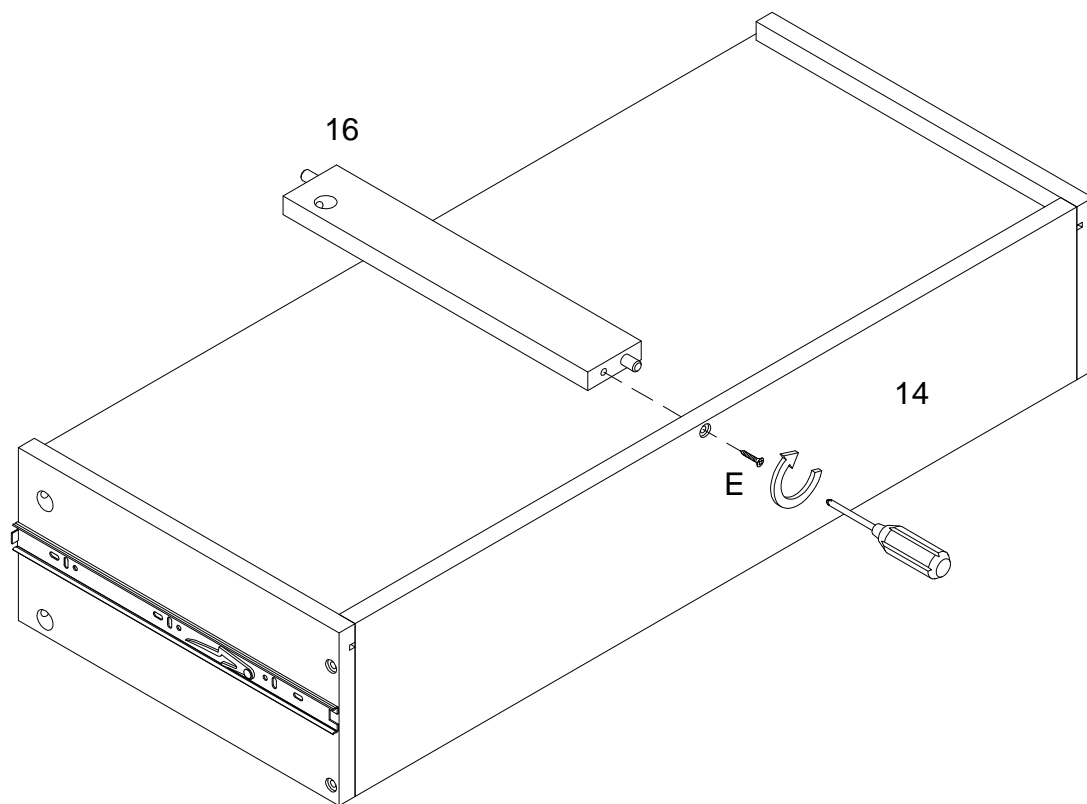
Using screw (E) secure parts (12,13) to part (14) with Philips head screwdriver as per diagram.

## Step 17



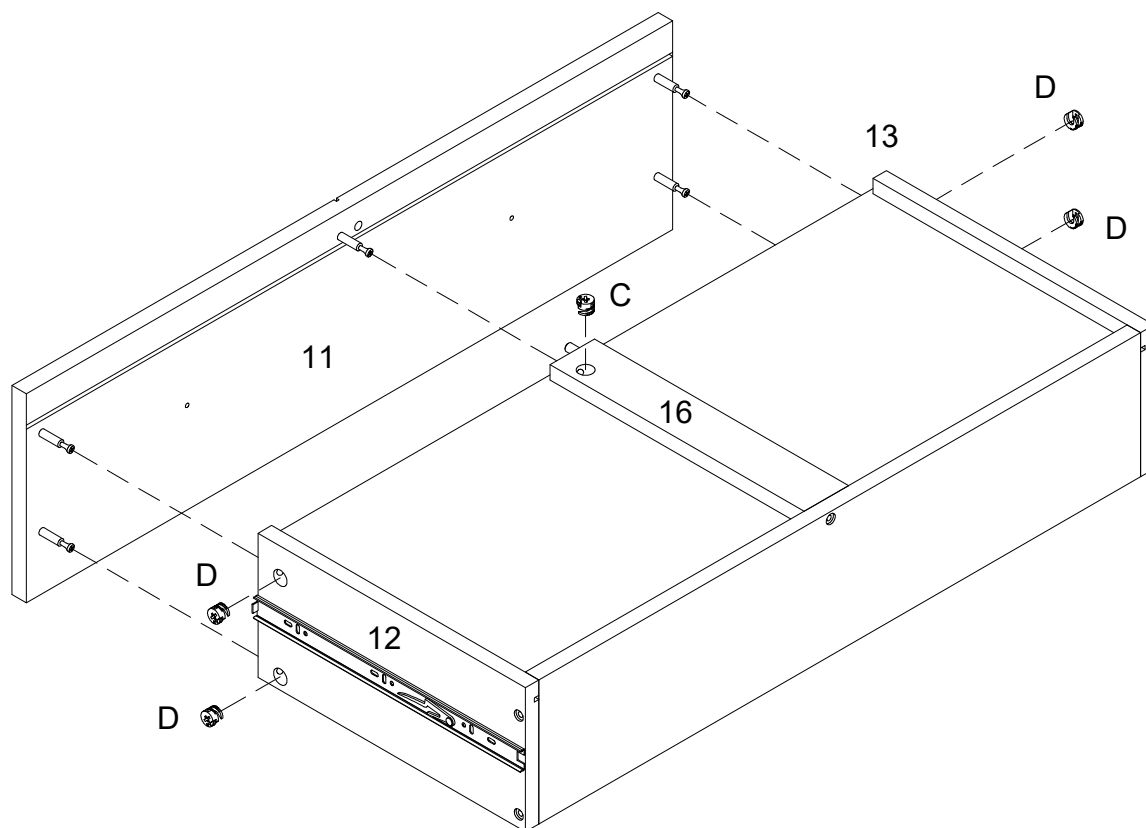
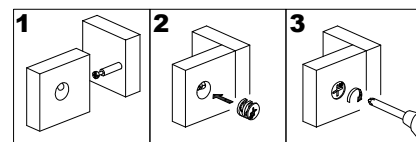
Put part (15) into parts (12,13,14) as per diagram.

## Step 18



Using screw (E) secure part (16) to part (14) with Philips head screwdriver as per diagram.

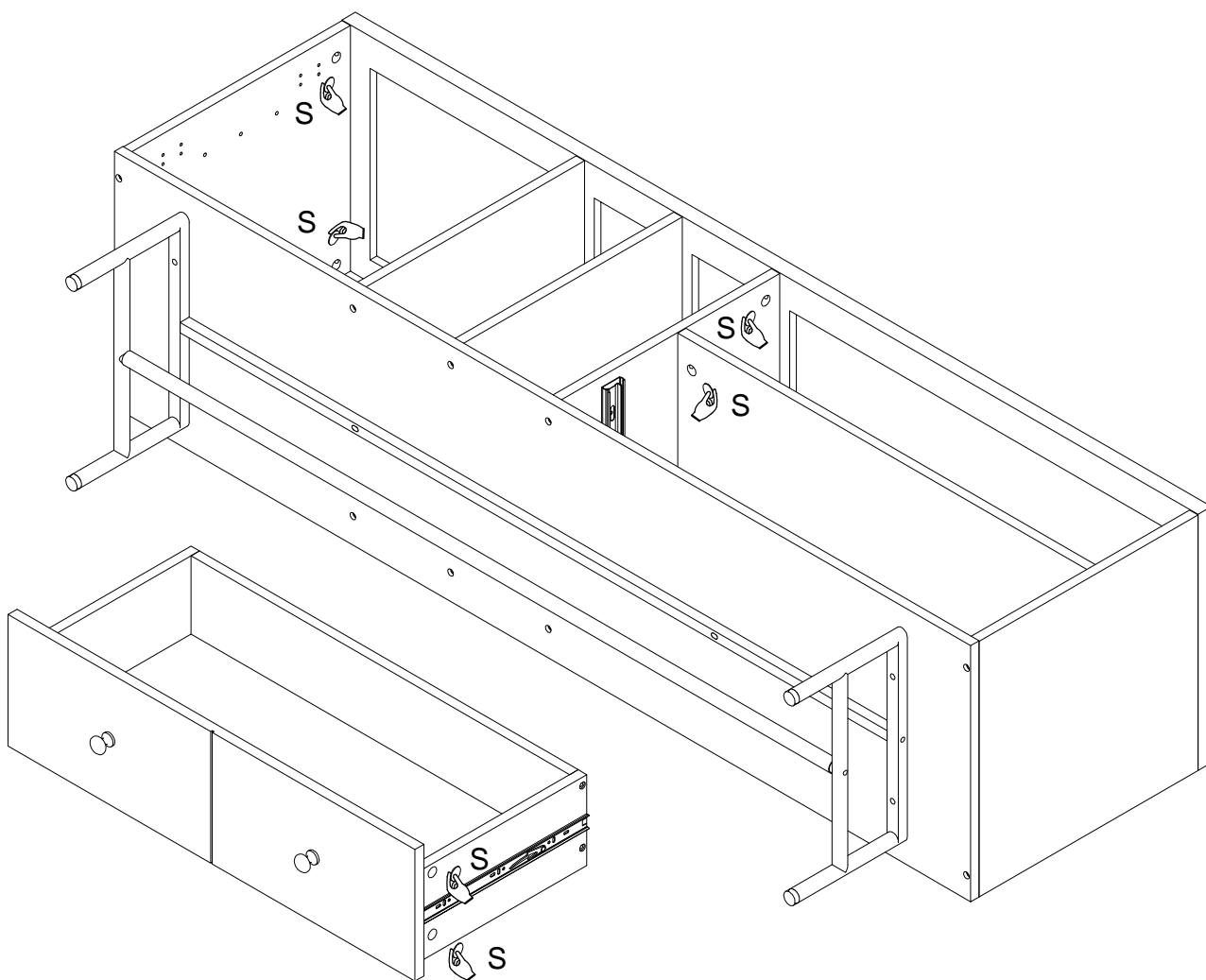
## Step 19



Using cam lock (D) secure part (11) to parts (12,13), then using cam lock (C) secure part (11) into part (16) with Philips head screwdriver as per diagram.

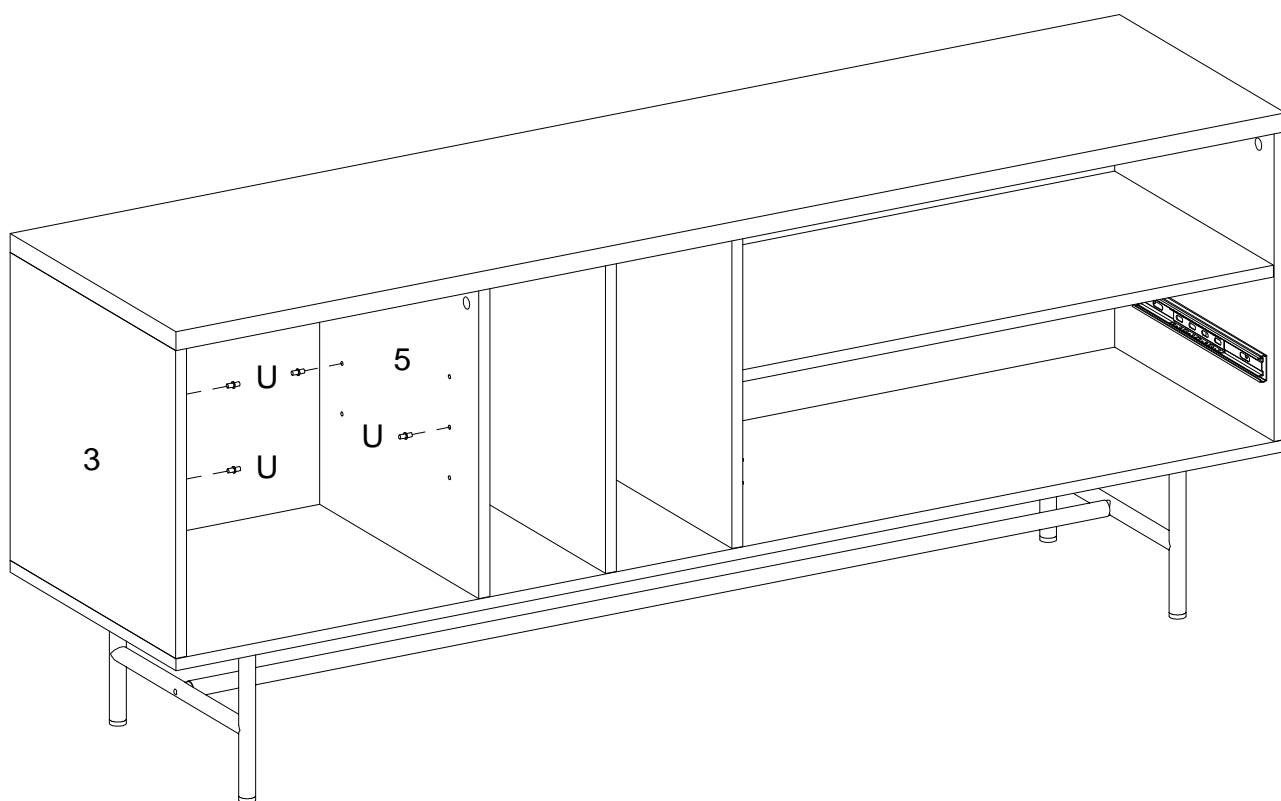


## Step 20



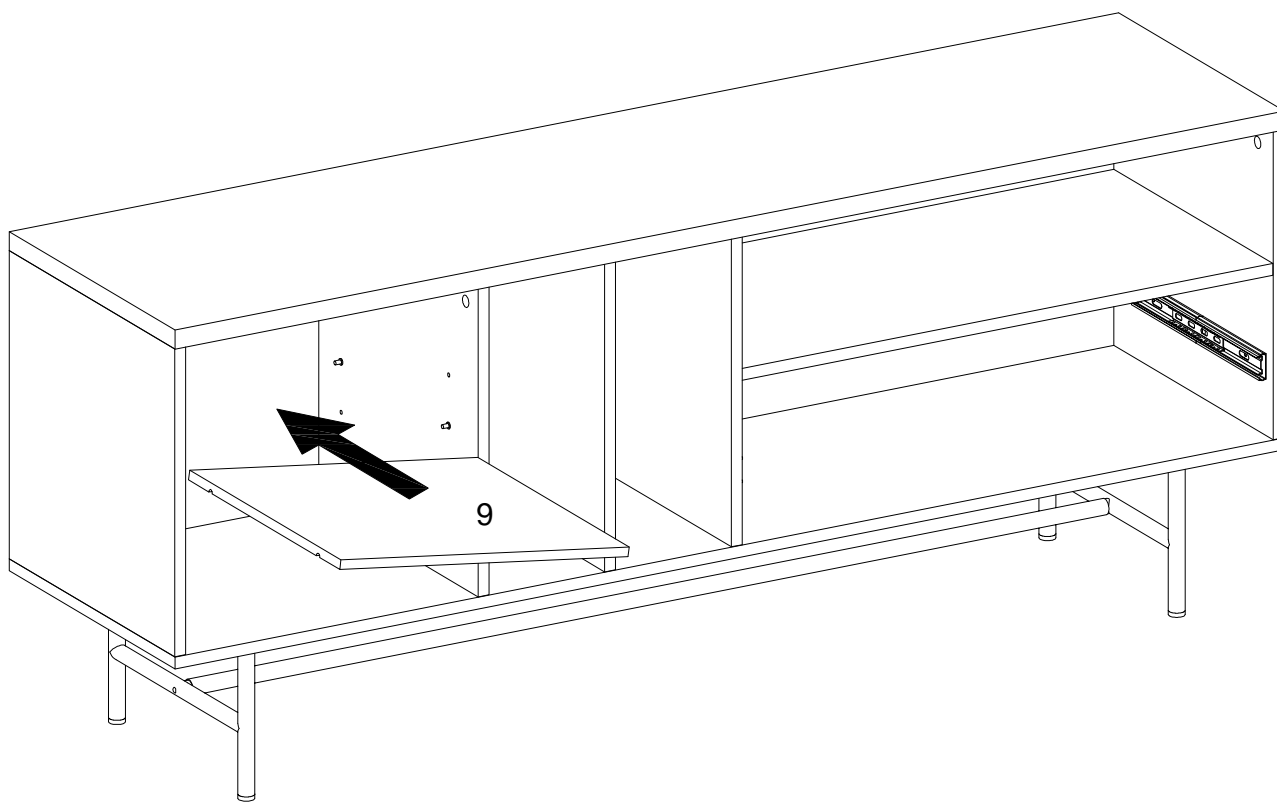
Using sticker (S) cover the holes as per diagram.

## Step 21



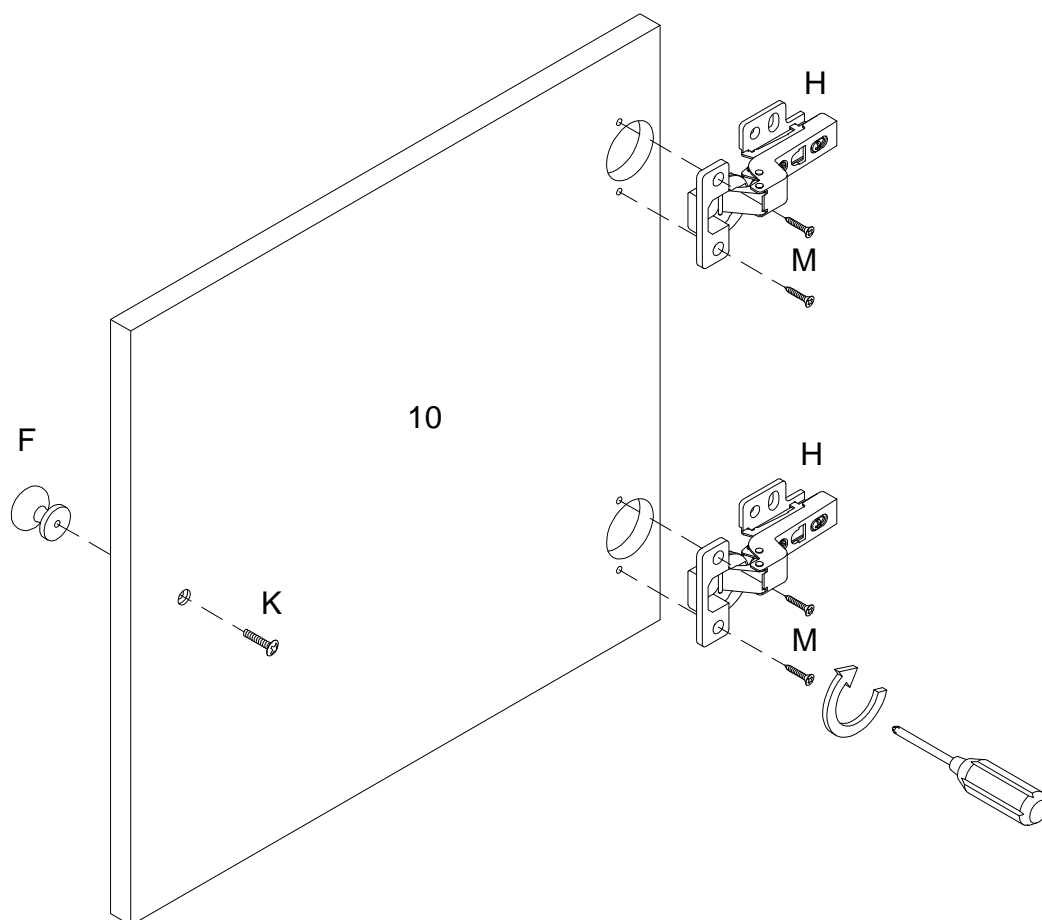
Insert shelf support pin (U) into parts (3,5) as per diagram.

## Step 22



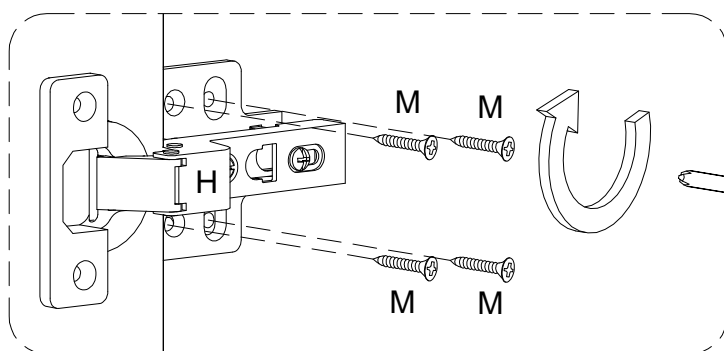
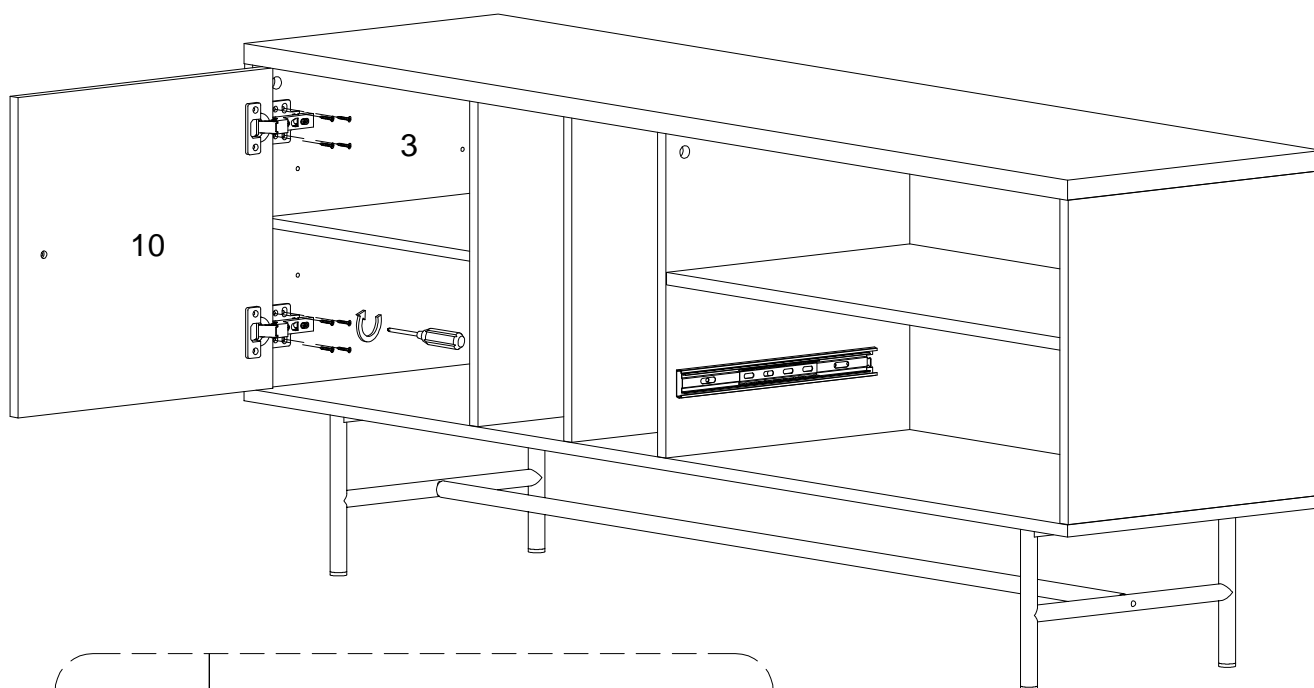
Put part (9) as per diagram.

## Step 23



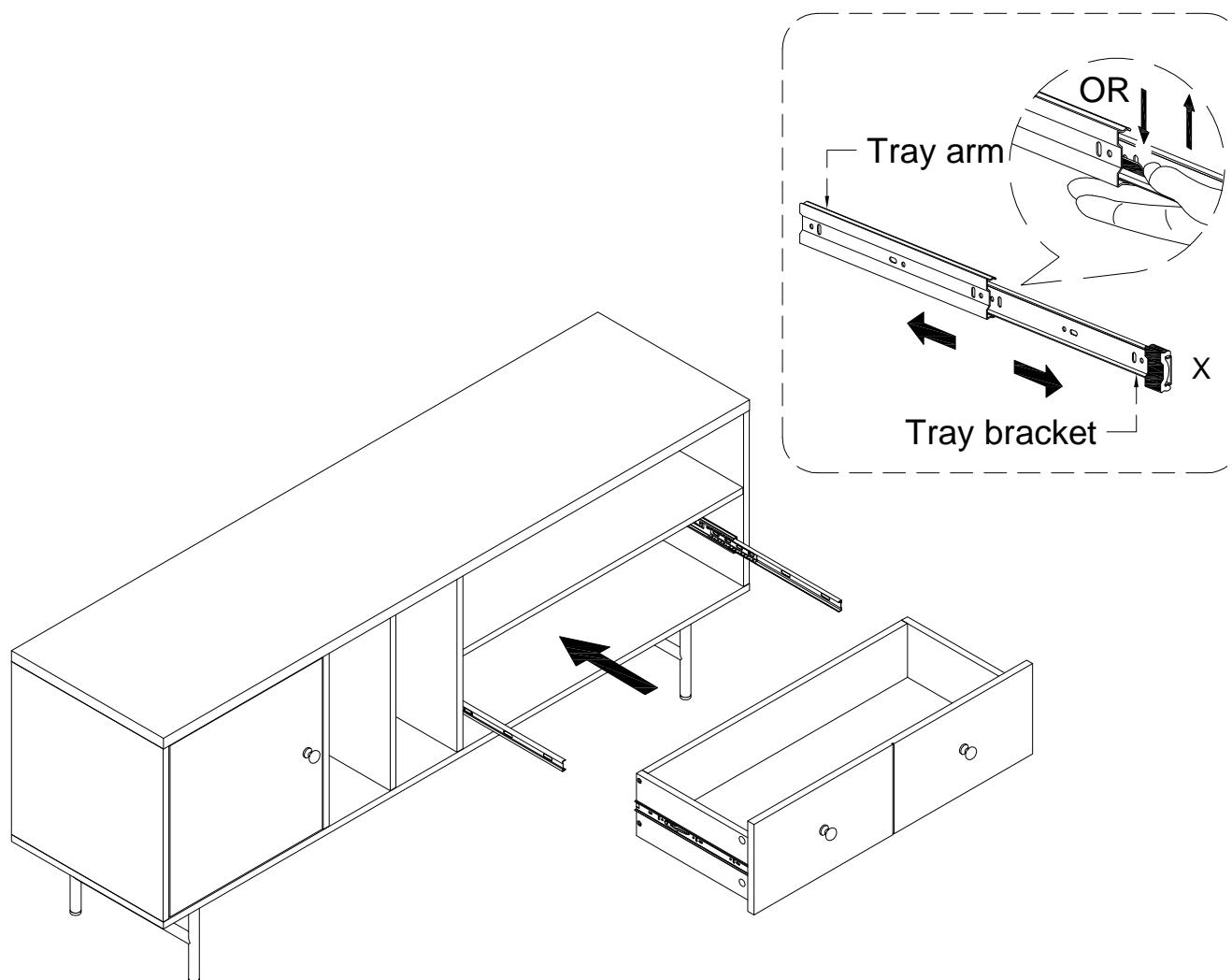
Using screw (M) secure Europe hinge (H) to part (10) ,using handle bolt (K) secure handle (F) to part (10) with Philips head screwdriver .

# Step 24



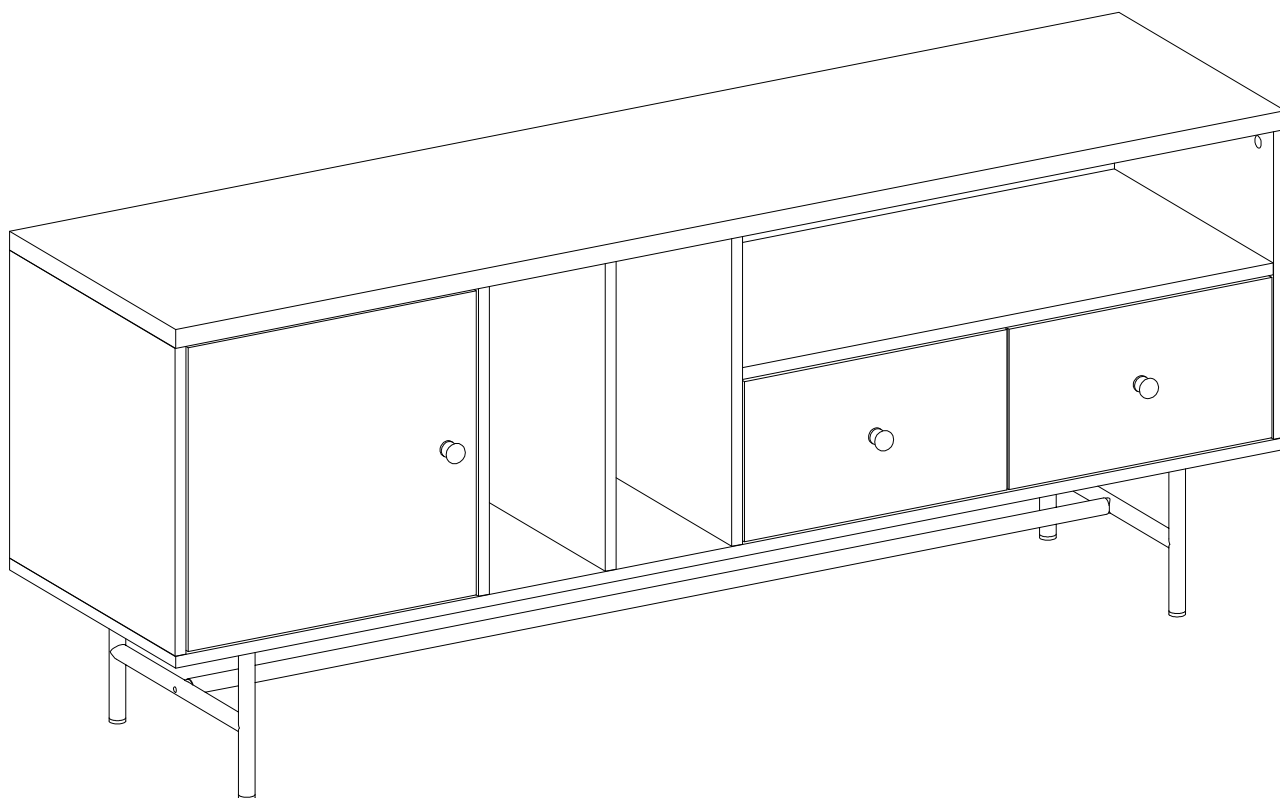
Using screw (M) secure Europe hinge (H) to part (3) with Philips head screwdriver .

## Step 25



Put tray bracket (X) into tray arm ,then put whole drawer into TV stand as per diagram.

## Step 26



## Final Assembly