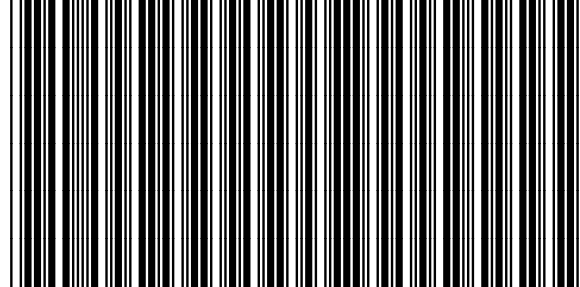




6' Picnic Table with Benches

Model# 11126

W221122-A5080



Assembly Instruction Manual

Please read instructions thoroughly before beginning assembly.

Check boxes carefully for contents listed. Some parts are packaged inside of others.

Assemble on a clean, flat, non-abrasive surface to prevent scratching.

In the event of missing or damaged parts please call or email our customer service department at the contact info below.

Tools Required

- Battery or Electric Drill (#2 phillips bit, 1/4" & 3/32" drill bits)
- Tape Measure
- (2) 7/16" Wrenches or Sockets
- File
- All Purpose Grease (Optional)*

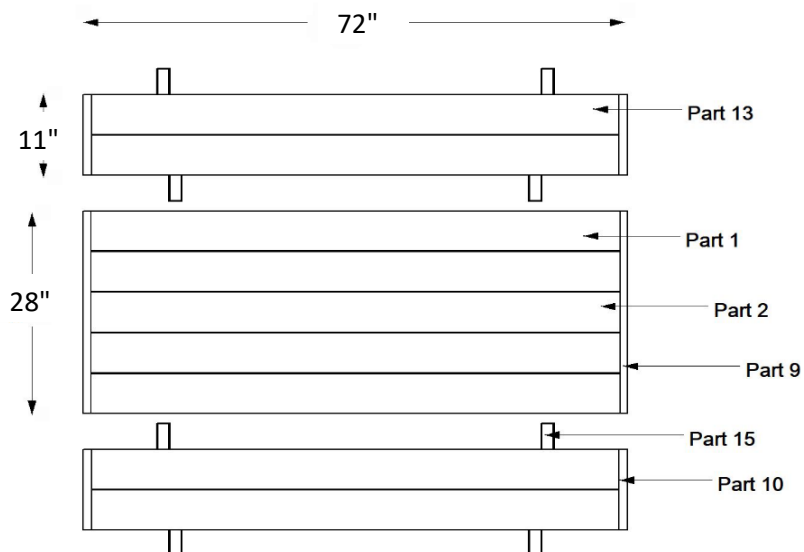
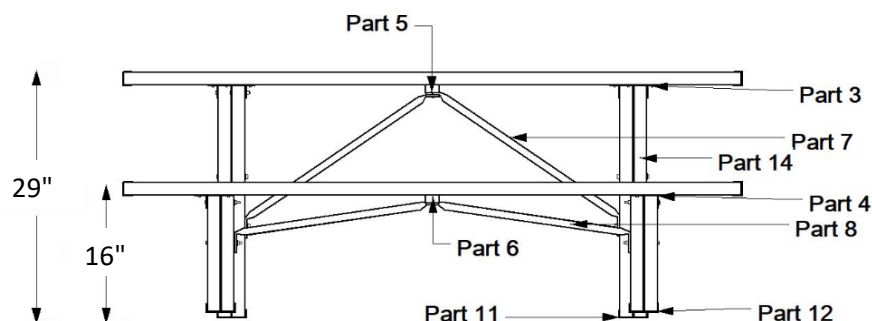
*In steps requiring nuts and bolts for assembly, we recommend placing a small amount of grease on the end threads of the bolt. All hardware is stainless steel and this practice will prevent galling or adhering together which may cause the bolt to snap during assembly while using power tools.

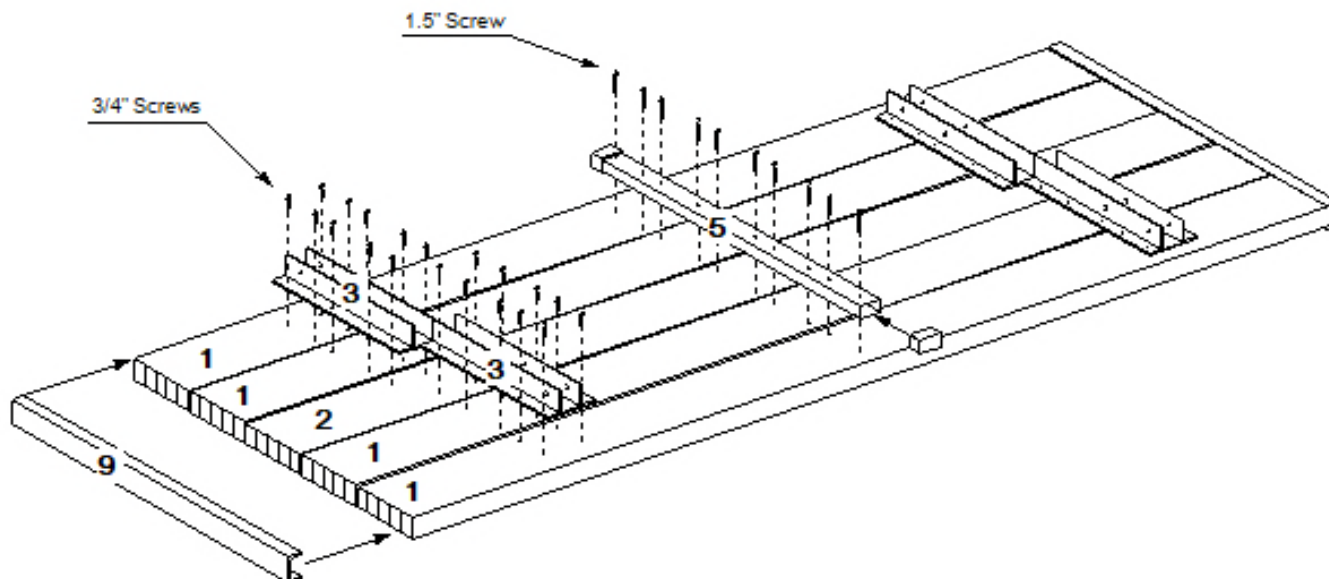
QUESTIONS? COMMENTS? CONTACT US!

115 Vision Parkway
P.O. Box 122
Sheboygan Falls, WI 53085

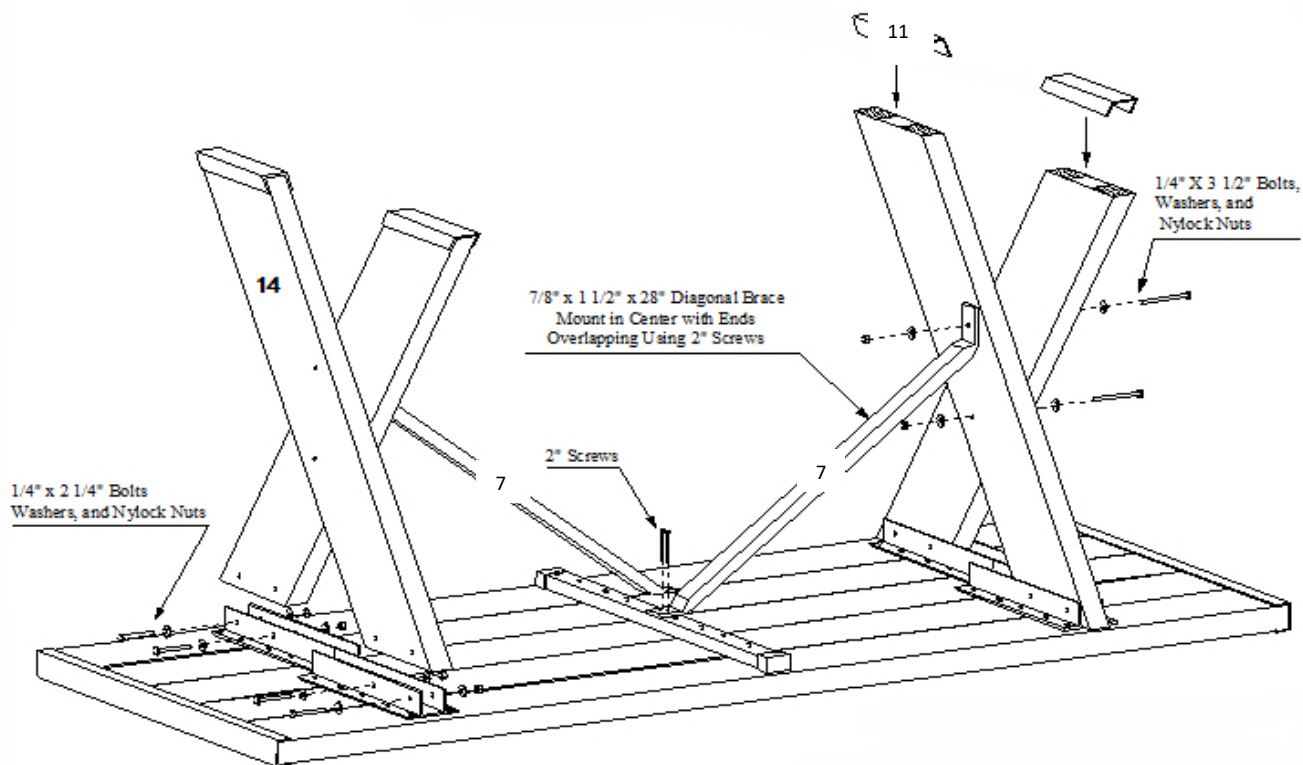
1-877-258-6020
www.dura-trel.com
sales@dura-trel.com

Part #	Description	Dimension	Box #	Qty
1	Table Rail	1 ½" x 5 ½" x 72"	1	4
2	Center Table Rail	1 ½" x 5 ½" x 72"	1	1
3	Table Bracket	12 ¾"	1	4
4	Bench Bracket	10 ¼"	1	4
5	Table Cross Brace	⅞" x 1 ½" x 27"	1	1
6	Bench Cross Brace	⅞" x 1 ½" x 10 ¼"	1	2
7	Table Angle Brace	⅞" x 1 ½" x 26 ½"	1	2
8	Bench Angle Brace	⅞" x 1 ½" x 24 ¾"	1	4
9	Table End Cap	28"	1	2
10	Bench End Cap	11 ⅞"	1	4
11	Table Leg End Cap	7 ¼"	1	4
12	Bench Leg End Cap	6"	1	8
13	Bench Rail	1 ½" x 5 ½" x 72"	2	4
14	Table Leg	1 ½" x 5 ½" x 34"	2	4
15	Bench Leg	1 ½" x 5 ½" x 15 ¾"	2	8
16	Hardware Bag (Includes):		1	1
	▪ End Cap	⅞" x 1 ½"		6
	▪ Screw	¾"		72
	▪ Screw	1 ½"		24
	▪ Bolt	¼" x 3 ½"		4
	▪ Bolt	¼" x 2 ¼"		8
	▪ Bolt	¼" x 4"		12
	▪ Nylon Nut	¼"		24
	▪ Flat Washer	¼"		52
	▪ Super Glue Tube			2





- 1** Lay out four 72" table top rails (part 1) and one center table rail (part 2) as shown above with pilot holes facing up, leaving $\frac{1}{8}$ " gap between rails. Set four 12 $\frac{3}{4}$ " table brackets (part 3) over pilot holes at each end of table top rail, making sure brackets are offset as shown. Using $\frac{3}{4}$ " screws, fasten each bracket to table top rails.
- 2** Apply glue to inner edges of $\frac{7}{8}$ x $1\frac{1}{2}$ " end cap (from hardware bag) and press on each end of 27" cross brace (part 5). Set center brace over pilot holes in center of table top. Using $1\frac{1}{2}$ " screws, fasten cross brace to table top.
- 3** Apply glue to inside edges of 28" table top end cap (part 9). Press end cap onto ends of table top (DO NOT slide from end). Take care that end cap is flush with ends of table and use a file to round off any sharp edges.



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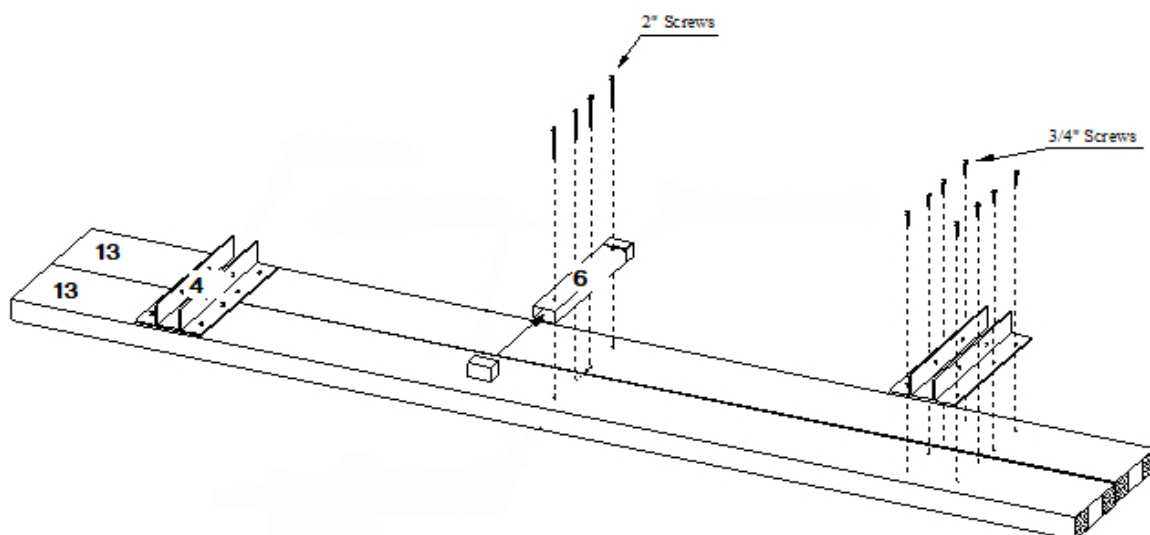
Loosely bolt two table legs (part 14) together using $3\frac{1}{2}$ " bolts, washers and nylock nuts. Make sure pilot holes for brackets are at the same end. Place each set of bolted legs into the bracket slots from step 1. Line up pilot hole and fasten legs to table using $2\frac{1}{4}$ " bolts, washer and nylock nuts.

5

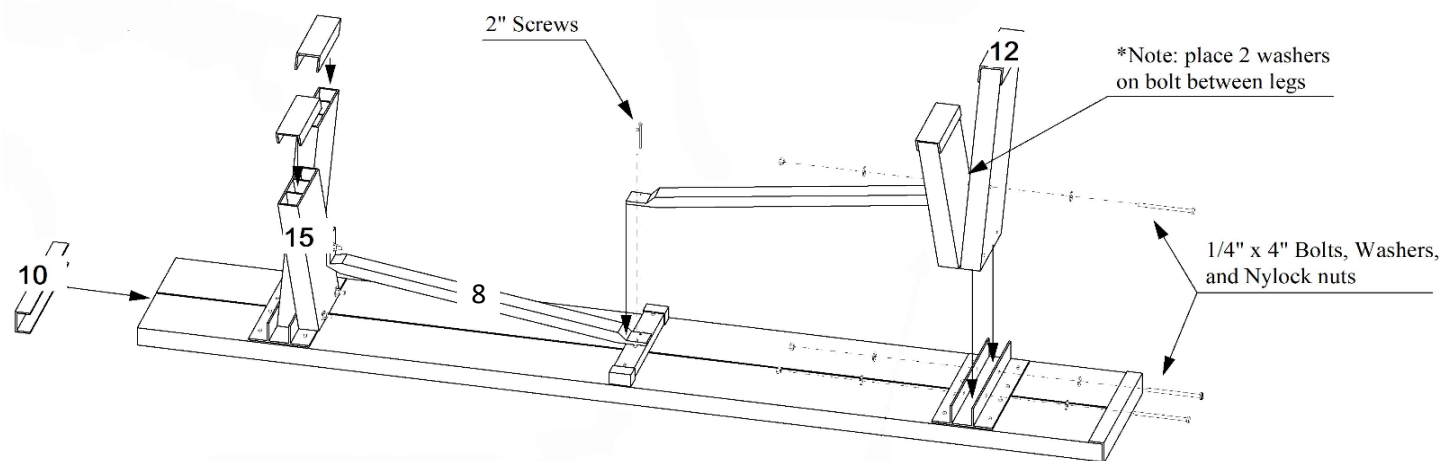
Remove bottom nylock nut on one leg and slide bolt through the hole on angel brace (part 7). Replace nut and tighten snugly. Repeat for opposite side. Overlap the two diagonal braces in the center of table. Drill two $\frac{3}{32}$ " pilot holes through the diagonal braces and into center brace. Fasten with $1\frac{1}{2}$ " screws to the center tabletop brace.

5

Apply glue to inside edges of four $7\frac{1}{4}$ " (part 11) table leg end caps. Press end caps onto ends of table legs (DO NOT slide from end). Take care that end cap is flush and use a file to round off any sharp edges.



- 6** Lay out two of the 72" bench rails (part 13) as shown, leaving a 1/8" gap between rails. Set the two bench brackets (part 4) over pilot holes and fasten brackets to bench rails using 3/4" screws. Apply glue to the 7/8 x 1 1/2" molded end caps and push onto ends of center bench brace. Lay the brace over the pilot holes in center of rails and fasten using 1.5" screws.
- 7** Apply glue to the 7/8 x 1 1/2" molded end caps and push onto ends of center bench brace (part 6). Lay the brace over the pilot holes in center of rails and fasten using 1 1/2" screws.



8 Loosely bolt two bench legs (part 15) together using 4" bolts, washers and nylock nuts. Make sure pilot holes for brackets are at the same end. Place each set of bolted legs into the bracket slots from step 8. Line up pilot hole and fasten legs to bench using 4" bolts, washer and nylock nuts.

9 Remove bottom nylock nut on one leg and slide bolt through the hole on angle brace (part 8). Replace nut and tighten snugly. Repeat for opposite side. Overlap the two angle braces in the center of table. Drill two 3/32" pilot holes through the angle braces and into center brace. Fasten with 1 1/2" screws to the bench cross brace.

10 Apply glue to 11 1/8" bench end caps (part 12). Press end caps onto ends of bench legs (DO NOT slide from end). Take care that end cap is flush and use a file to round off any sharp edges.

Warranty Statement

20 Year Guarantee

Please call manufacturer direct with questions concerning missing or defective parts at Toll Free: 877-258-6020.

Dura-trel, Inc. products are warranted to be free from manufacturing defects resulting in delaminating, peeling, flaking, corroding, cracking, crazing, or extreme amounts of fading or bleaching causing the PVC to change to its natural color for a period of 20 years from the date of purchase.

Normal weathering is defined as exposure to sunlight and extremes of weather and atmosphere which will cause any colored surface to gradually fade.

CONDITIONS NOT COVERED BY THIS WARRANTY:

- A. Physical abuse, misuse, neglect, or improper storage.
- B. Improper installation or installation not in strict adherence to the instructions written by Dura-Trel, Inc.
- C. This warranty does not apply if materials are painted, varnished, or coated with any substance.
- D. Dura-Trel, Inc. is not responsible for damages to product during shipping.
- E. Damage attributable to atmospheric pollutants, hail, lightning, hurricane, tornado, wind borne objects, earthquake, fire, mildew, casualty, act of God, building or ground settlement, or subjection to stress or weight.

CLAIMS AND REMEDIES:

If a Dura-Trel, Inc. product is determined to have a manufacturing defect which is covered by this warranty, Dura-Trel, Inc. will replace the material containing the defect (labor not included) F.O.B from the point of manufacture. Dura-trel, Inc. will not be responsible for any cost incurred in the removal or reinstallation of the product.

Important: All claims must be sent to the following address and should describe the defect claim.

Dura-Trel, Inc., P.O. Box 122, Sheboygan Falls, WI 53085

Dura-Trel, Inc. reserves the right to discontinue or change its design and/or color. If the original color or style is not available, Dura-Trel, Inc. shall have the right to substitute a product designated by Dura-Trel, Inc.

Dura-Trel, Inc. shall not be liable for any incidental, special, or consequential damages arising out of the use of these products.